1. SET PANEL IN PLACE
2. INSTALL CFR CLIP W/BUTYL TAPE SEALANT
3. SECURE TO PURLINS W/ 1/4" HEX HEAD FASTENERS

4. HAND "CRIMP" THE STANDING RIB/CLIP ASSEMBLY AT EACH CLIP LOCATION
5. INSTALL CONTINUOUS BUTYL TAPE SEALANT ON TOP OF MALE STANDING SEAM

6. TILT NEXT PANEL TO BE INSTALLED AT 45 DEGREE ANGLE. ROTATE INTO POSITION.

7. USE CLAMPS TO ENSURE PROPER PANEL ENGAGEMENT
8. HAND CRIMP AT RIDGE, ENDLAP AND EAVES
9. INSTALL RIDGE, RAKE AND EAVE COMPONENTS, THEN MECHANICALLY SEAM ROOF

COMMERCIAL & INDUSTRIAL PANEL JOINT SEQUENCE

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