| AR-CF-AS-01 | TRIM ASSEMBLY - FRAMED OPENING |
| AR-CF-AS-02 | EXTRUSION ASSEMBLY - FRAMED OPENINGS |
| AR-CF-AS-03 | METL-VISION - SILL |
| **AR-CF-AS-04** | METL-VISION - HEAD |
| **AR-CF-AS-05** | METL-VISION - INTERMEDIATE HORIZ. MULLION METL-VISION - JAMB W/WET SEAL |
| AR-CF-AS-06 | VISION - JAMB W/GASKET |
| AR-CF-AS-07 | METL-VISION - INTERMEDIATE VERT. MULLION METL-VISION - JAMB W/WET SEAL |
TRIM INSTALLATION SEQUENCE:

1. INTERIOR JAMB TRIMS
2. INTERIOR HEAD TRIM WITH TABS BENT DOWN (NOTCHED)
3. SILL TRIM WITH TABS BENT UP (NOTCHED)
4. EXTERIOR JAMB TRIMS
5. EXTERIOR HEAD TRIM

EXPOSED SEALANT (NOT BY PANEL MANUFACTURER)

FIELD CUT/NOTCH CAP TRIM AT CORNERS TO ALLOW FOR LAP

NOTE:
WINDOWS MUST BE RECESSED

ARCHITECTURAL
TRIM ASSEMBLY - FRAMED OPENINGS
AR-CF-AS-01
DATE: 04-24-2019
EXTRUSION INSTALLATION SEQUENCE:

1. INTERIOR JAMB EXTRUSIONS
2. INTERIOR HEAD EXTRUSION (NOTCHED)
3. SILL EXTRUSION (NOTCHED)
4. EXTERIOR HEAD EXTRUSION (NOTCHED)
5. EXTERIOR JAMB EXTRUSIONS

NOTE:
WINDOWS MUST BE RECESSED
1" INSULATED GLASS
(NOT BY PANEL MANUFACTURER)

FIELD DRILL 3/8" Ø MIN.
WEEP HOLES @ 24" O.C.

THERMALLY BROKEN SILL EXTRUSION

CONTINUOUS BUTYL SEALANT

CONTINUOUS BUTYL SEALANT

CONTINUOUS SUPPORT
(NOT BY PANEL MANUFACTURER)

SNAP COVER

ARCHITECTURAL
METL-VISION - HEAD
AR-CF-AS-04
DATE: 04-24-2019
FIELD DRILL 3/8" Ø MIN. WEEP HOLES @ 24" O.C.

1" INSULATED GLASS (NOT BY PANEL MANUFACTURER)

THERMALLY BROKEN SILL EXTRUSION

OPTIONAL WEEP HOLE COVER

SHEAR BLOCK & FASTENER AT JAMBS OR INTERMEDIATE VERTICAL MULLIONS

SNAP COVER
CONTINUOUS BUTYL SEALANT
WITH MARRIAGE BEAD TO HORIZONTAL PANEL JOINT SEALANT
1/8" Ø RIVET @ 20" O.C.
CONTINUOUS BUTYL SEALANT
1/4" HWH FASTENERS
CONTINUOUS URETHANE SEALANT
TRIMLESS END
1" INSULATED GLASS (NOT BY PANEL MANUFACTURER)
26 GA. CLOSURE TRIM (INCLUDED IN WINDOW PACKAGE)
1/8" Ø RIVET
VERTICAL GASKET
SNAP COVER
SHEAR BLOCK & FASTENER AT JAMBS OR INTERMEDIATE VERTICAL MULLIONS
1" INSULATED GLASS (NOT BY PANEL MANUFACTURER)

SNAP COVER

SHEAR BLOCK & FASTENER AT JAMBS OR INTERMEDIATE VERTICAL MULLIONS

THERMALLY BROKEN SILL EXTRUSION