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TRIM INSTALLATION SEQUENCE:

1. INTERIOR JAMB TRIMS
2. INTERIOR HEAD TRIM WITH TABS BENT DOWN (NOTCHED)
3. SILL TRIM WITH TABS BENT UP (NOTCHED)
4. EXTERIOR JAMB TRIMS
5. EXTERIOR HEAD TRIM

NOTE:
WINDOWS MUST BE RECESSED
EXTRUSION INSTALLATION SEQUENCE:

1. INTERIOR JAMB EXTRUSIONS
2. INTERIOR HEAD EXTRUSION (NOTCHED)
3. SILL EXTRUSION (NOTCHED)
4. EXTERIOR HEAD EXTRUSION (NOTCHED)
5. EXTERIOR JAMB EXTRUSIONS

NOTE: WINDOWS MUST BE RECESSED
1\" INSULATED GLASS (NOT BY PANEL MANUFACTURER)

THERMALLY BROKEN SILL EXTRUSION

SNAP COVER

1/4\" HWH FASTENERS

CONTINUOUS SUPPORT (NOT BY PANEL MANUFACTURER)

CONTINUOUS BEAD OF BUTYL SEALANT

FIELD DRILL 3/8\" Ø MIN. WEEP HOLES @ 24\" O.C.

DATE: 04-24-2019
1" INSULATED GLASS
(NOT BY PANEL MANUFACTURER)

THERMALLY BROKEN SILL EXTRUSION

FIELD DRILL 3/8" Ø MIN.
WEEP HOLES @ 24" O.C.

CONTINUOUS BUTYL SEALANT

SNAP COVER

METL-VISION - HEAD

ARCHITECTURAL

AR-CF-AS-04

DATE: 04-24-2019
FIELD DRILL 3/8" Ø MIN. WEEP HOLES @ 24" O.C.

1" INSULATED GLASS (NOT BY PANEL MANUFACTURER)

THERMALLY BROKEN SILL EXTRUSION

OPTIONAL WEEP HOLE COVER

SHEAR BLOCK & FASTENER AT JAMBS OR INTERMEDIATE VERTICAL MULLIONS

SNAP COVER

DATE: 04-24-2019
CONTINUOUS BUTYL SEALANT

1/4" HWH FASTENERS

CONTINUOUS BUTYL SEALANT
WITH MARRIAGE BEAD TO
HORIZONTAL PANEL JOINT SEALANT

14 GA. PANEL CLIP

CONTINUOUS BUTYL SEALANT

1/8" Ø RIVET
@ 20" O.C.

1/8" Ø RIVET

SNAP COVER

SHEAR BLOCK & FASTENER AT
JAMBS OR INTERMEDIATE VERTICAL
MULLIONS

1" INSULATED GLASS
(NOT BY PANEL
MANUFACTURER)

26 GA. CLOSURE TRIM
(INCLUDED IN WINDOW
PACKAGE)

1/8" Ø RIVET

VERTICAL GASKET

METL-VISION -
JAMB W/GASKET

ARCHITECTURAL

AR-CF-AS-06
DATE: 04-24-2019
SNAP COVER

SHEAR BLOCK & FASTENER AT JAMBS OR INTERMEDIATE VERTICAL MULLIONS

1" INSULATED GLASS (NOT BY PANEL MANUFACTURER)

THERMALLY BROKEN SILL EXTRUSION
CONTINUOUS BUTYL SEALANT

CONTINUOUS BUTYL SEALANT WITH MARRIAGE BEAD TO HORIZONTAL PANEL JOINT SEALANT

1/4" HWH FASTENERS

CONTINUOUS URETHANE SEALANT

TRIMLESS END

1/8" Ø RIVET @ 20" O.C.

1" INSULATED GLASS (NOT BY PANEL MANUFACTURER)

26 GA. CLOSURE TRIM (INCLUDED IN WINDOW PACKAGE)

1/8" Ø RIVET (NOT BY PANEL MANUFACTURER)

WET SEAL

SNAP COVER

SHEAR BLOCK & FASTENER AT JAMBS OR INTERMEDIATE VERTICAL MULLIONS

1/2" 3"