1				
AR-CF-INFO-1 AR-CF-INFO-2		CHITECTURAL DISCLAIMER ALANTS & FASTENERS		A Division of NCI Group, Inc.
AR-CF-JT-01 AR-CF-JT-02 AR-CF-JT-03 AR-CF-JT-04 AR-CF-JT-05 AR-CF-JT-06 AR-CF-JT-07 AR-CF-JT-08 AR-CF-JT-09 AR-CF-FSTN-01 AR-CF-FSTN-02	PAI CF CF CF CF AT AT	NELS - FLAT NELS - PROFILED PANEL JOINT - ARCHITECTURAL FLAT PANEL JOINT - SANTA FE PANEL JOINT - TUFF-CAST, TUFFWALL PANEL JOINT - STRIATED PANEL JOINT - LT MESA FACHMENT - SIDE JOINT - STUD WALL FACHMENT - SIDE JOINT - TUBE STEEL STENING PATTERN FACHMENT - INTERMEDIATE SUPPORT		
AR-CF-BE-01 AR-CF-BE-01-A AR-CF-BE-01-ISO AR-CF-BE-02 AR-CF-BE-02-A AR-CF-BE-02-ISO AR-CF-BE-03 AR-CF-BE-03-A AR-CF-BE-03-ISO AR-CF-BE-04 AR-CF-BE-04-A AR-CF-BE-04-A AR-CF-BE-05-A AR-CF-BE-05-A AR-CF-BE-05-ISO	BAS BAS BAS BAS BAS BAS BAS BAS BAS	SE - FLUSH W/TRIM SE - FLUSH W/TRIM SE - FLUSH W/TRIM - ISO SE - FLUSH W/GALVANIZED CEE SE - FLUSH W/GALVANIZED CEE - ISO SE - FLUSH W/GALVANIZED CEE - ISO SE - AT FLOOR W/EXTRUSION SE - AT FLOOR W/EXTRUSION SE - AT FLOOR W/EXTRUSION - ISO SE - NOTCHED SLAB W/EXTRUSION SE - NOTCHED SLAB W/EXTRUSION SE - NOTCHED SLAB W/EXTRUSION SE - OVERHANG W/EXTRUSION SE - OVERHANG W/EXTRUSION - ISO)	
AR-CF-CE-01 AR-CF-CE-01-A AR-CF-CE-02 AR-CF-CE-02-A AR-CF-CE-03 AR-CF-CE-03-A AR-CF-CE-04 AR-CF-CE-04 AR-CF-CE-05 AR-CF-CE-05-A AR-CF-CE-06		TSIDE CORNER - W/TRIM TSIDE CORNER - W/TRIM TSIDE CORNER - (MITERED) W/TRIM TSIDE CORNER - (MITERED) W/TRIM TSIDE CORNER - FACTORY FOLDED PAN TSIDE CORNER - FACTORY FOLDED PAN TSIDE CORNER - TWO PIECE EXTRUSIOI SIDE CORNER - TWO PIECE EXTRUSIOI SIDE CORNER - TRIM SIDE CORNER - TRIM	JEL N N	
ARCHITECTURAL		INDEX SHEET 1		CF-INDEX-1 DATE: Jul '19

2			
AR-CF-CE-06-A	INS	DIDE CORNER - TRIMLESS END W/GASK	ET METL
AR-CF-CE-07		SIDE CORNER - W/TWO PIECE CORNER	A Division of NCI Group, Inc.
AR-CF-CE-07-A		DIDE CORNER - W/TWO PIECE CORNER	EXTRUSION
AR-CF-VJ-01		RTICAL JOINT - W/TRIMLESS ENDS AND	
AR-CF-VJ-01-A		RTICAL JOINT - W/TRIMLESS ENDS AND	
AR-CF-VJ-02		RTICAL JOINT - TRIMLESS ENDS AND W	-
AR-CF-VJ-02-A		RTICAL JOINT - TRIMLESS ENDS AND W	'ET SEAL
AR-CF-VJ-03		RTICAL JOINT - W/EXTRUSION	
AR-CF-VJ-03-A		RTICAL JOINT - W/EXTRUSION	
AR-CF-VJ-04		RTICAL JOINT - RUNNING BOND PATTEI	
AR-CF-VJ-05		RTICAL JOINT - RUNNING BOND SEALAI	-
AR-CF-VJ-06	VE	RTICAL JOINT - RUNNING BOND SEALAI	NTS - ISO
AR-CF-HD-01		AMED OPENING HEAD - W/DRIP EDGE T	
AR-CF-HD-01-A		AMED OPENING HEAD - W/DRIP EDGE T	
AR-CF-HD-02		AMED OPENING HEAD - OFF MODULE W	
AR-CF-HD-02-A		AMED OPENING HEAD - OFF MODULE W	//DRIP EDGE TRIM
AR-CF-HD-03		AMED OPENING HEAD - EXTRUSION	
AR-CF-HD-03-A		AMED OPENING HEAD - EXTRUSION	
AR-CF-HD-04		AMED OPENING HEAD - OFF MODULE W FRUSION	//TWO PIECE
AR-CF-HD-04-A	FRA	AMED OPENING HEAD - OFF MODULE W	//TWO PIECE
		FRUSION	
AR-CF-JB-01		AMED OPENING JAMB - W/TWO PIECE 1	
AR-CF-JB-01-A		AMED OPENING JAMB - W/TWO PIECE 1	RIM
AR-CF-JB-02		AMED OPENING JAMB - TRIMLESS END GASKETED REVEAL	
AR-CF-JB-02-A		AMED OPENING JAMB - TRIMLESS END GASKETED REVEAL	
AR-CF-JB-03	FRA	MED OPENING JAMB - W/ONE PIECE T	RIM
AR-CF-JB-03-A	FRA	AMED OPENING JAMB - W/ONE PIECE T	RIM
AR-CF-JB-04	FRA	AMED OPENING JAMB - W/TWO PIECE E	EXTRUSION
AR-CF-JB-04-A	FRA	AMED OPENING JAMB - W/TWO PIECE E	EXTRUSION
AR-CF-SL-02	FRA	AMED OPENING SILL - OFF MODULE W/	TRIM
AR-CF-SL-02-A	FRA	AMED OPENING SILL - OFF MODULE W/	TRIM
AR-CF-SL-03	FRA	AMED OPENING SILL - OFF MODULE W/	EXTRUSION
AR-CF-SL-03-A	FRA	AMED OPENING SILL - OFF MODULE W/	EXTRUSION
AR-CF-HD-05	STO	OREFRONT HEAD - OFF MODULE	
AR-CF-HD-05-A	STO	DREFRONT HEAD - OFF MODULE	
AR-CF-JB-05	STO	DREFRONT JAMB - W/TRIM	
AR-CF-JB-05-A	STO	DREFRONT JAMB - W/TRIM	
			AR-CF-INDEX-2
ARCHITECTURAL		INDEX SHEET 2	
			DATE: Jul '19



AR-CF-AS-01	TRIM ASSEMBLY- FRAMED OPENING
AR-CF-AS-02	EXTRUSION ASSEMBLY - FRAMED OPENINGS
AR-CF-AS-03	METL-VISION - SILL
AR-CF-AS-04	METL-VISION - HEAD
AR-CF-AS-05	METL-VISION - INTERMEDIATE HORIZ. MULLION
AR-CF-AS-06	METL-VISION - JAMB W/GASKET
AR-CF-AS-07	METL-VISION - INTERMEDIATE VERT. MULLION
AR-CF-AS-08	METL-VISION - JAMB W/WET SEAL
AR-CF-SO-01	SOFFIT - W/REVEAL EXTRUSIONS
AR-CF-SO-01-A	SOFFIT - W/REVEAL EXTRUSIONS
AR-CF-SO-02	SOFFIT - TRIMLESS ENDS ON SOFFIT PANELS W/WET SEAL
AR-CF-SO-02-A	SOFFIT - TRIMLESS ENDS ON SOFFIT PANELS W/WET SEAL
AR-CF-PT-01	PARAPET (SUPPORTED) - OFF MODULE W/TRIM
AR-CF-PT-01-A	PARAPET (SUPPORTED) - OFF MODULE W/TRIM
AR-CF-PT-02	PARAPET (SUPPORTED) - W/TRIM
AR-CE-PT-02-A	PARAPET (SUPPORTED) - W/TRIM
AR-CF-PT-03	PARAPET (SUPPORTED) - OFF MODULE W/EXTRUSION
AR-CF-PT-03-A	PARAPET (SUPPORTED) - OFF MODULE W/EXTRUSION
AR-CF-EL-01	PARAPET - LAP STRIP INSTALLATION
AR-CF-EL-02	TRIM END LAP - BASE
AR-CF-EL-03	TRIM END LAP - INTERIOR CORNER
AR-CF-EL-04	TRIM END LAP - EXTERIOR CORNER
AR-CF-EL-05	TRIM END LAP - SILL
AR-CF-EL-06	TRIM END LAP - TWO PIECE JAMBS
AR-CF-EL-07	MENDING PLATE SHINGLE LAP
AR-CF-2-EXT	2" EXTRUSIONS
AR-CF-2.5-EXT	2.5" EXTRUSIONS
AR-CF-3-EXT	3" EXTRUSIONS
AR-CF-4-EXT	4" EXTRUSIONS
AR-CF-LS-01	-AP STRIPS
AR-CF-LS-02	-AP STRIPS
AR-CF-LS-03	-AP STRIPS
AR-CF-PEN-01	PIPE PENETRATION - FIELD OF PANEL
AR-CF-PEN-02	PIPE PENETRATION - NOTCHED PANEL
AR-CF-PEN-03	PIPE PENETRATION - AT PANEL JOINT
AR-CF-PEN-04	PIPE PENETRATION - FLASHING
AR-CF-PEN-05	PIPE PENETRATION - FLASHING
AR-CF-PEN-06	BEAM PENETRATION
AR-CF-PEN-07	BEAM PENETRATION - FLASHING
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DISCLAIMER:

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These details are based on industry accepted practices and provide a guideline for proper insulated metal panel and component installation.

The location of vapor barriers and associated sealants shown in these details is based on standard design practices for *commercial industrial* applications for most U.S. and Canadian climatic zones. The default vapor barrier location is on the warm side in winter (the interior side of the panels).

For horizontal panel applications, Metl-Span recommends sealing *both* the interior and exterior panel joints for optimum weather protection.

It is the sole responsibility of the project architect to verify insulation required by code and HVAC equipment/ventilation requirements to allow proper air flow and the prevention of condensation.

It is also the sole responsibility of the project architect to determine project-specific design loads. Metl-Span Technical Services is available to verify allowable panel spans and fastening requirements when provided with this information.

The details contained herein show side joint fastening only. Please contact Metl-Span technical services for project-specific fastening requirements.

All structural supports are shown for clarity only, and are not provided by Metl-Span.

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AR-CF-INFO-1



Butyl caulk: Used to seal both interior and exterior panel joints. Butyl caulk is also used to create "marriage beads" which tie the panel sidejoint vapor seals to panel endjoint vapor seals. Butyl caulk is considered "non-skinning", which means it stays soft, flexible, and does not harden. *Butyl caulk is for unexposed areas only, and cannot be used where it will be exposed to weather or sunlight.*

Butyl sealant tape: Applied between flashings and panels to form a weathertight seal. All fasteners penetrating the flashing must be inserted through the sealant tape.

Urethane caulk: Used in lieu of butyl sealant where there is exposure to the elements. It is recommended for lapped trims, exposed perimeter seals at framed openings or to seal between different construction materials, such as metal to concrete.

Panel fasteners: Insulated metal panel fasteners are generally either self-drilling/self-tapping (also known as TEK screws), or self-tapping (also known as B point screws).

TEK Fasteners contain a built-in drill point, and do not require pre-drilling. They are the quickest and easiest way to attach panels to light-medium gauge supports.

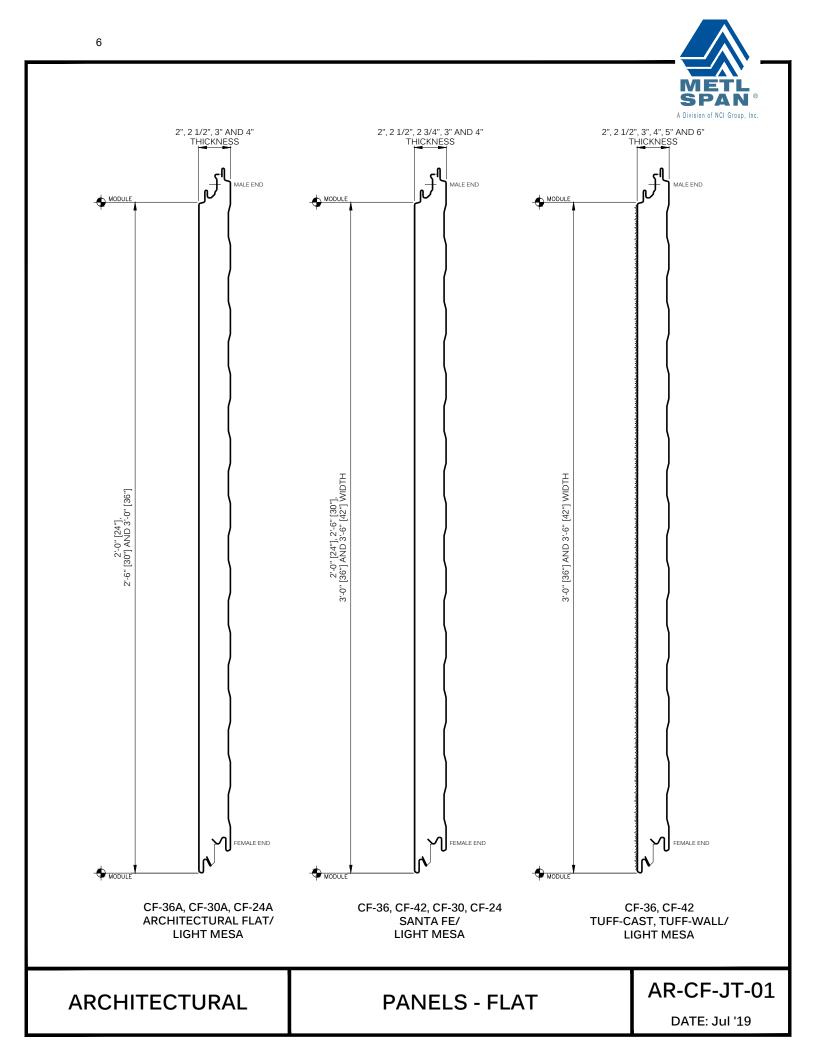
B Point fasteners require a two-step operation: First holes are pre-drilled into the panel and structural support with an appropriate sized bit, then the fastener is inserted into the hole and tightened. B points are typically used to attach panels to medium-heavy gauge supports that are not penetrable by TEK fasteners. It is important that the pre-drilled holes are sized correctly for the fasteners to achieve proper pullout values.

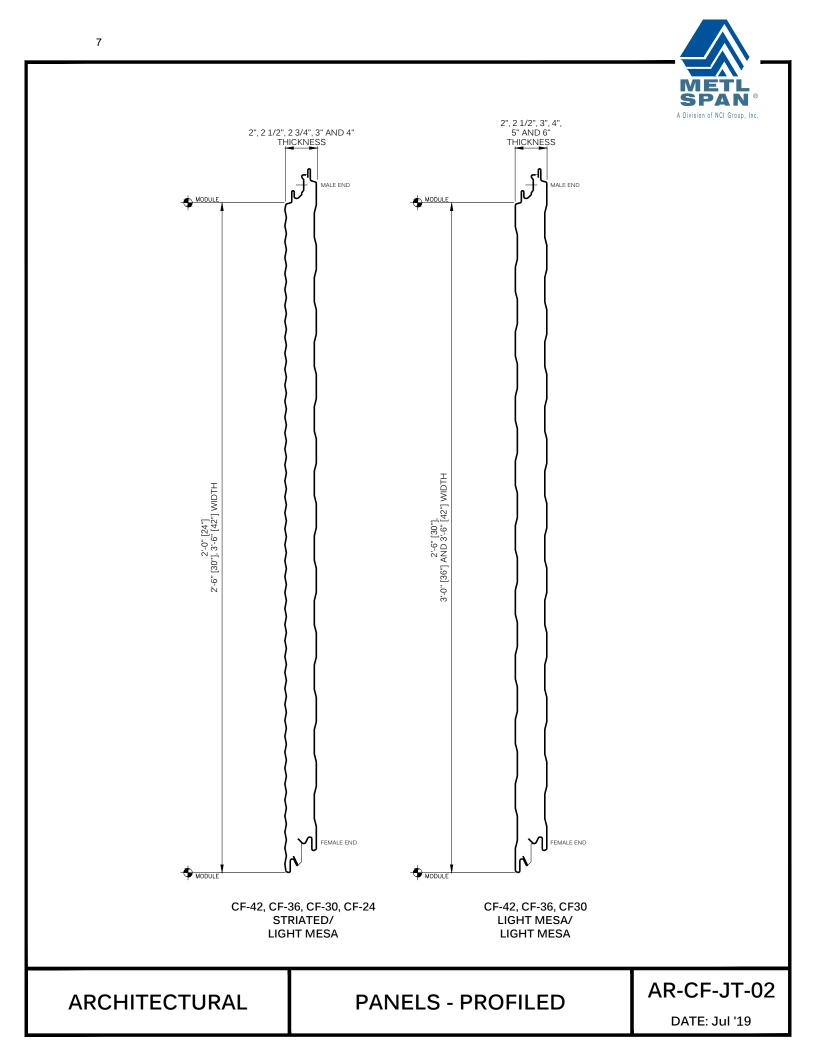
Bulb-Tite® Rivets: Are similar to expansion fasteners, and are used where back fastening of the panels to structural supports is required. Holes must be pre-drilled with a 5/16" diameter. The grip range of the rivets must be matched to the thickness of the structural support to ensure proper fastening.

ARCHITECTURAL

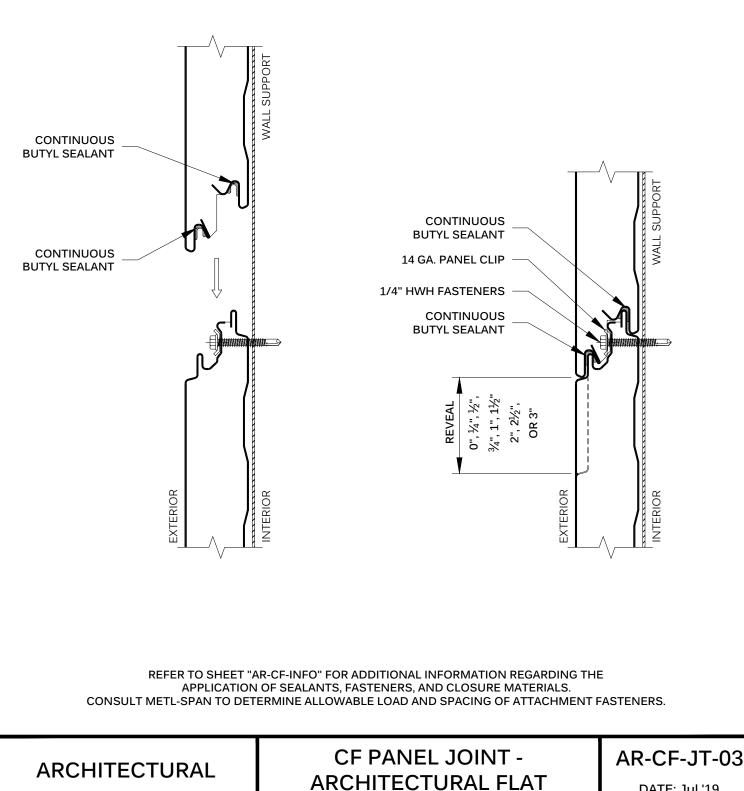
SEALANTS & FASTENERS

AR-CF-INFO-2 DATE: Jul '19

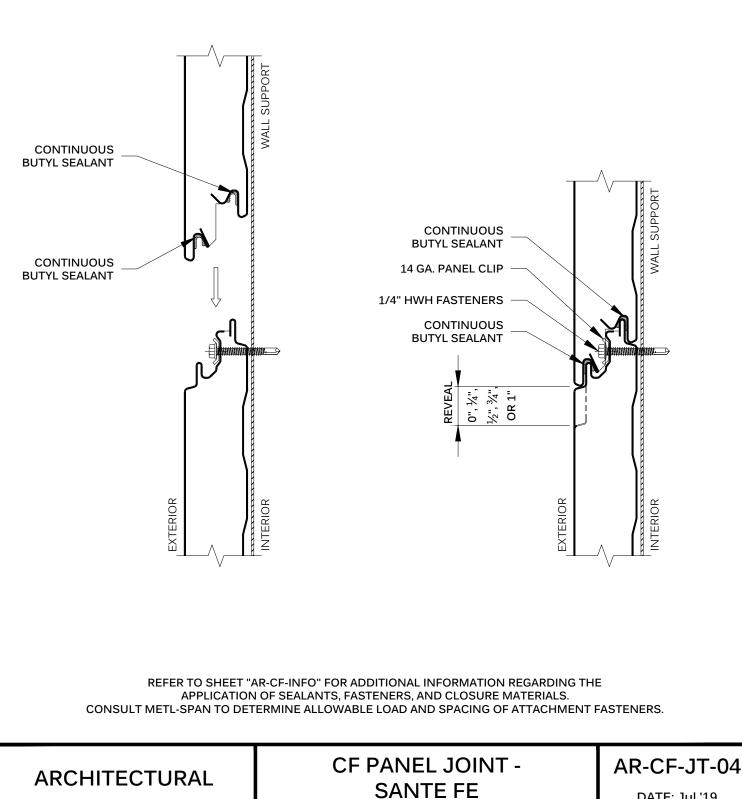








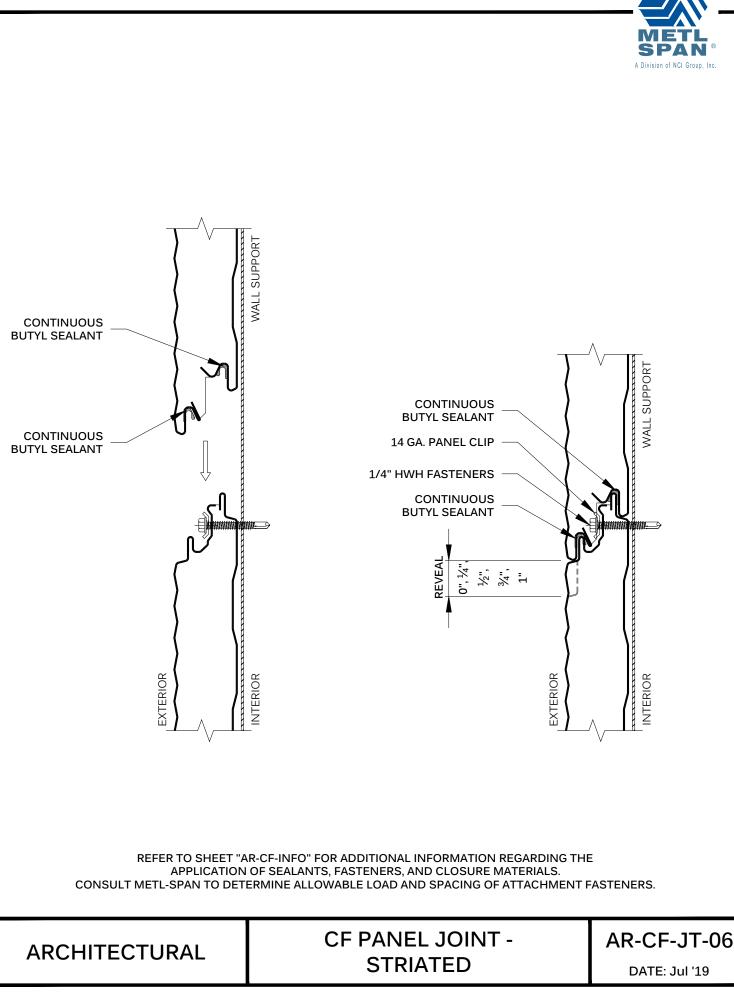


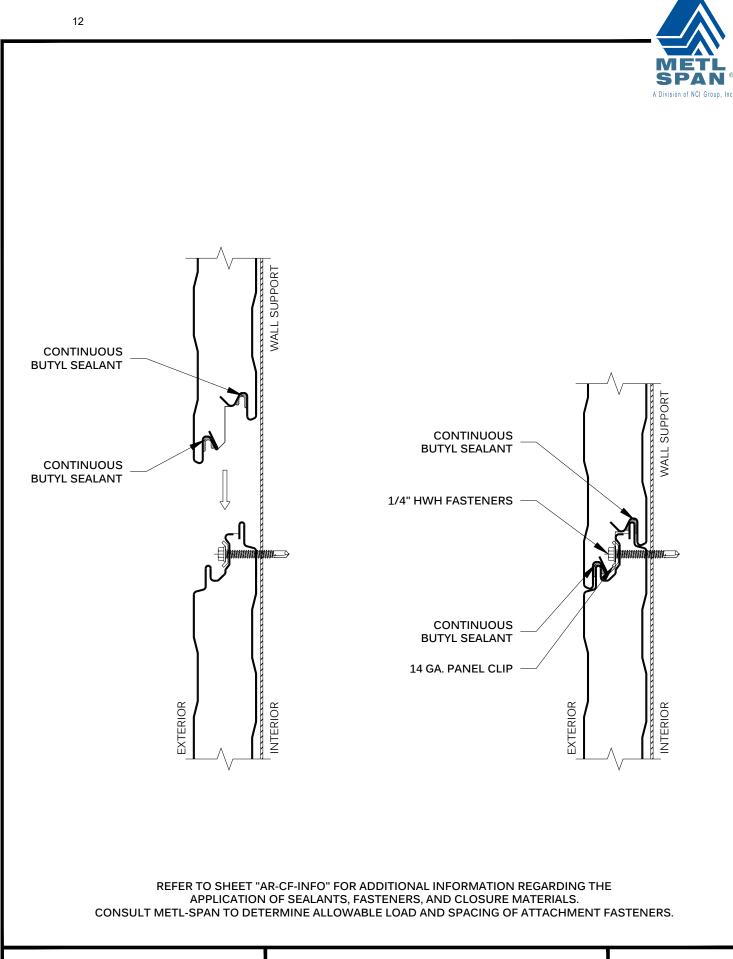


CONTINUOUS BUTYL SEALANT OUTYL SEALANT
ARCHITECTURAL CF PANEL JOINT - AR-CF-JT-05 TUFF-CAST, TUFFWALL DATE: Jul '19

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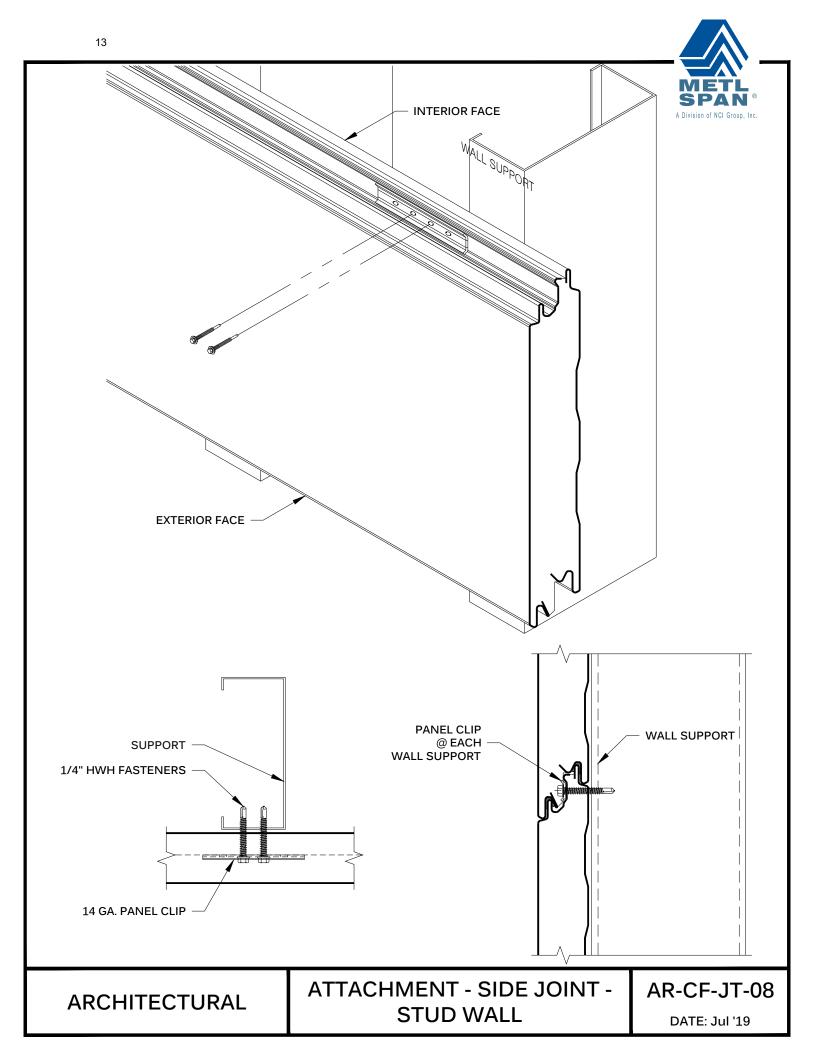
10

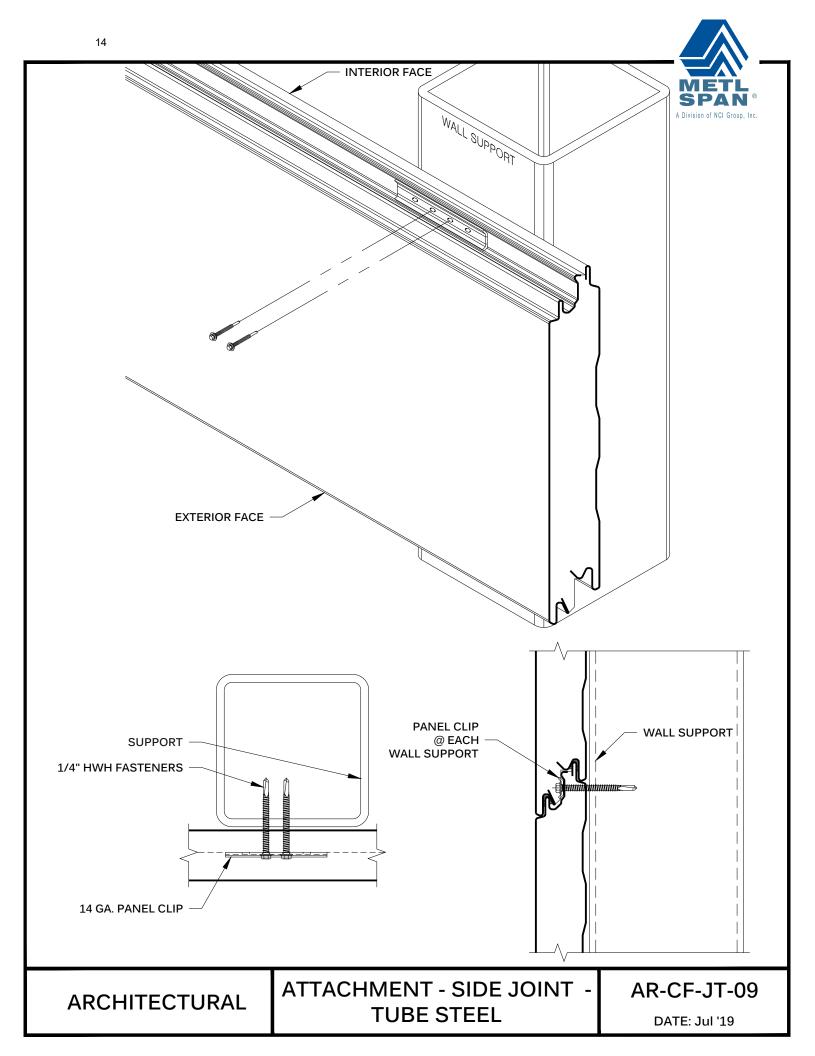




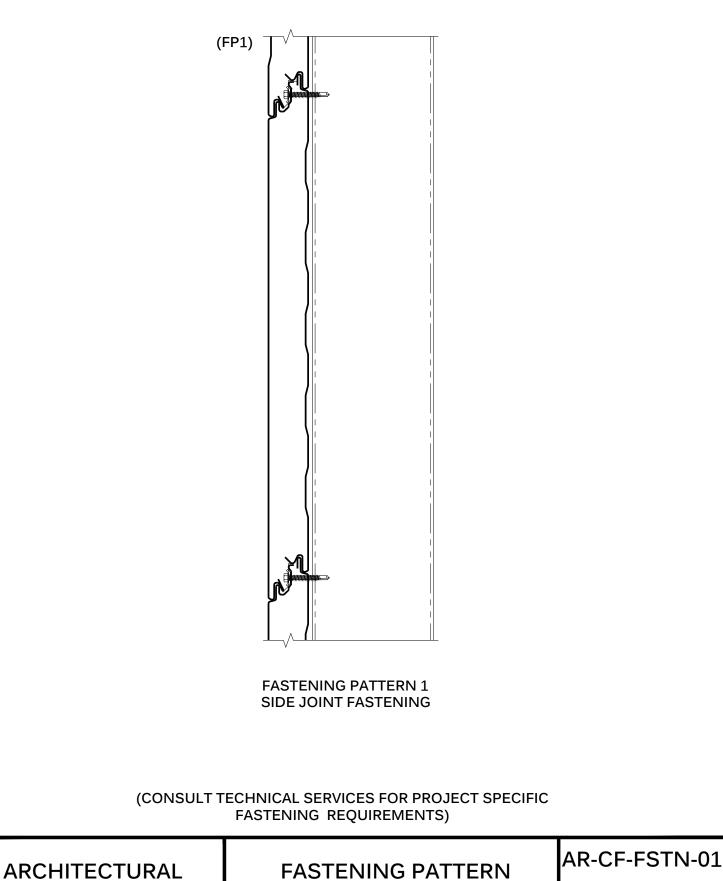
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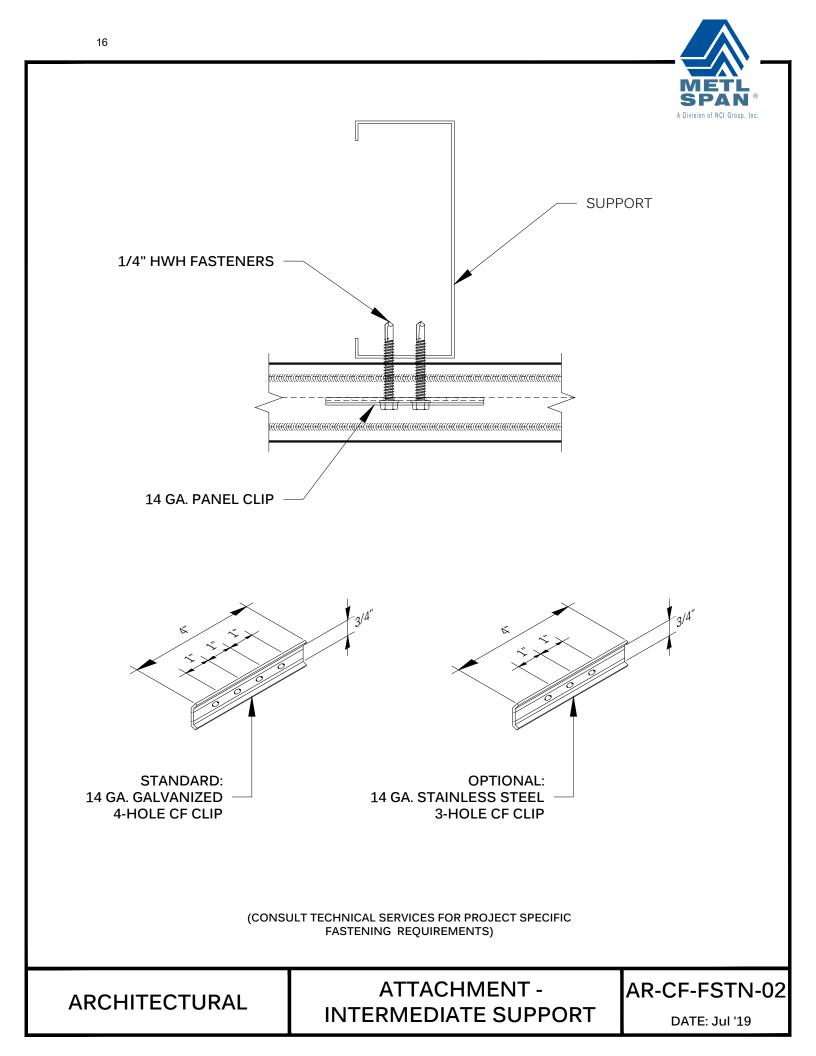
CF PANEL JOINT -LT MESA AR-CF-JT-07

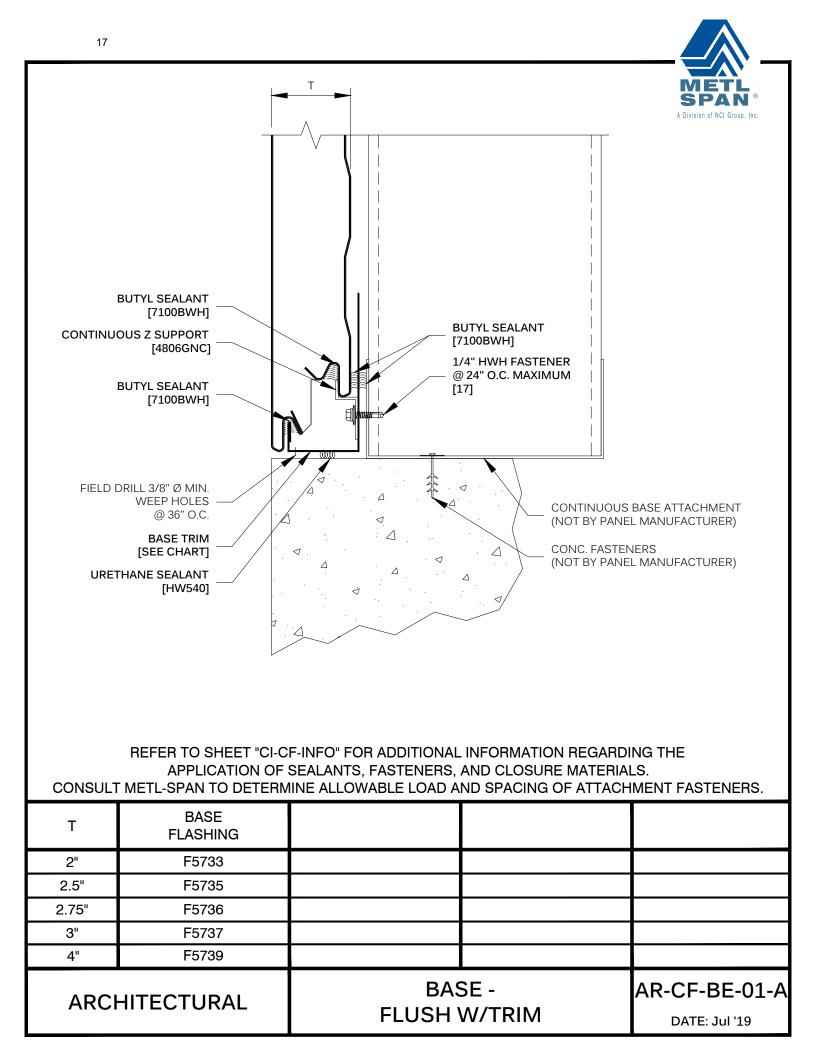




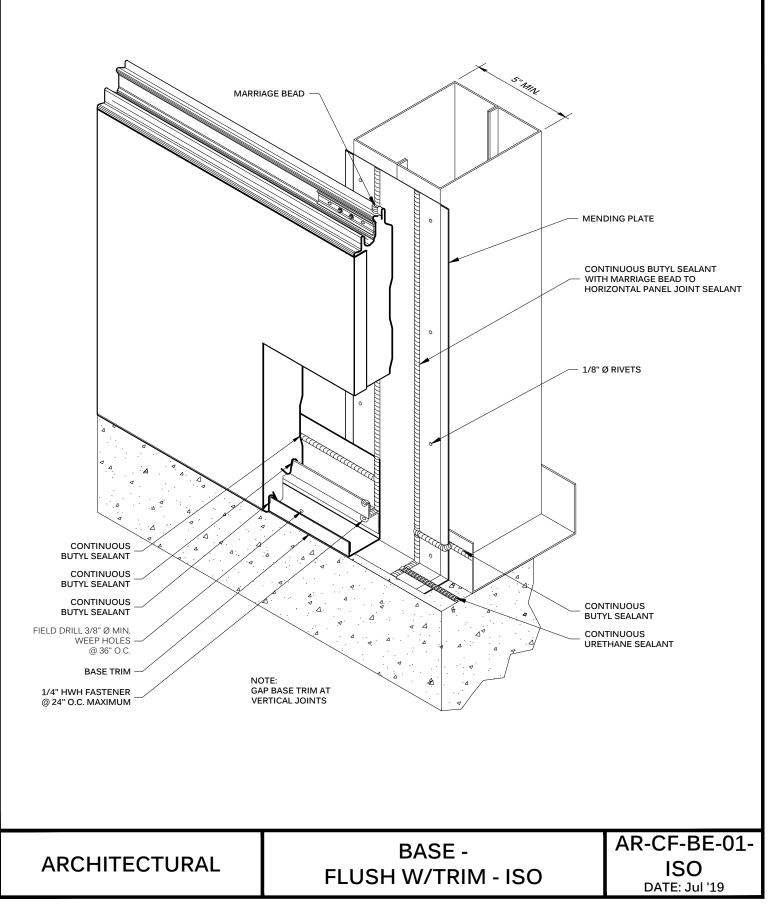


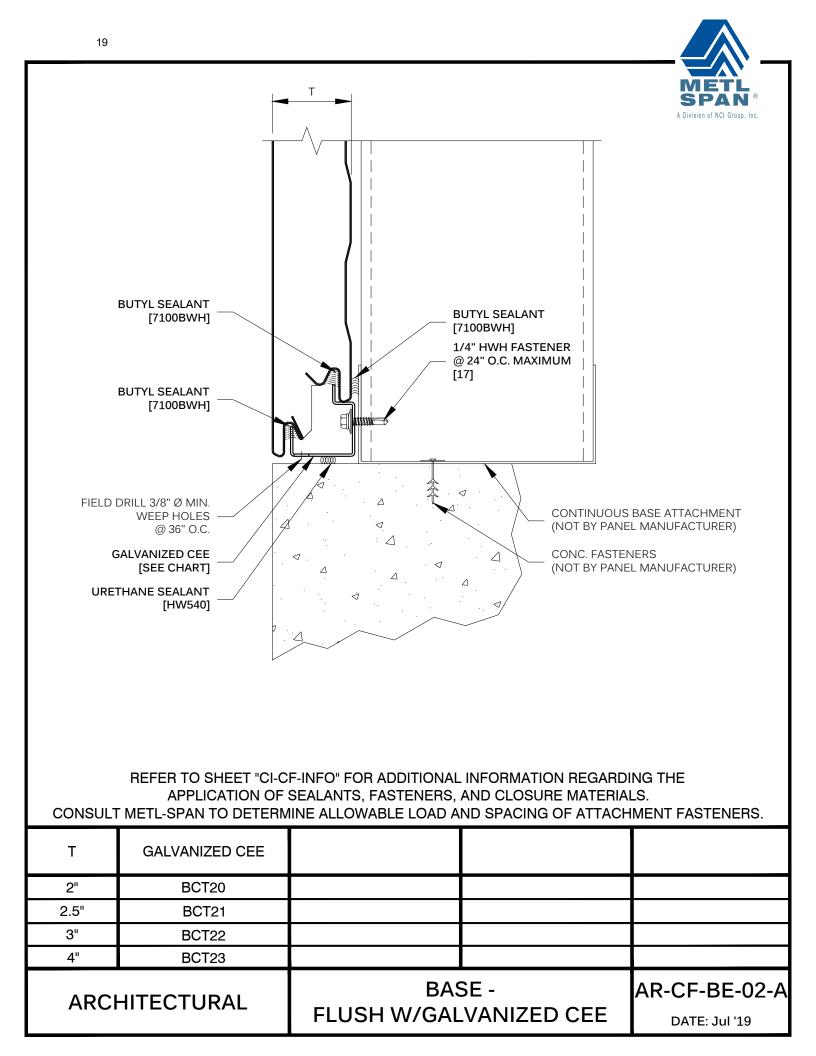


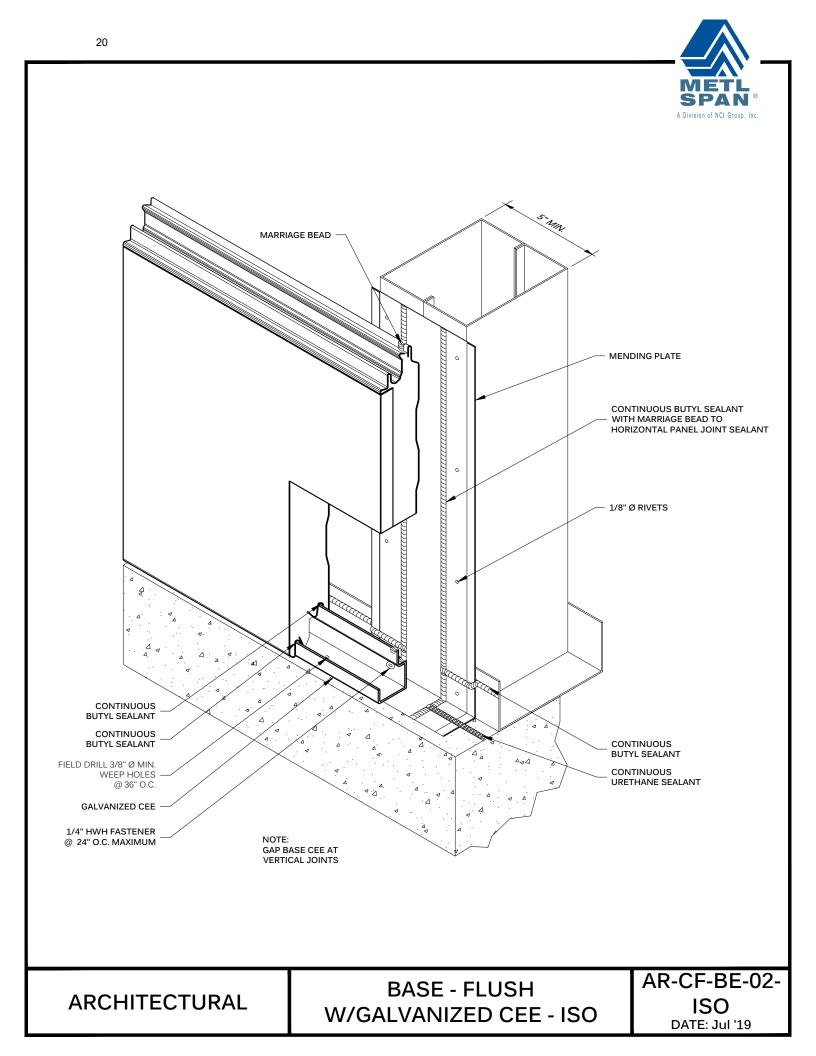


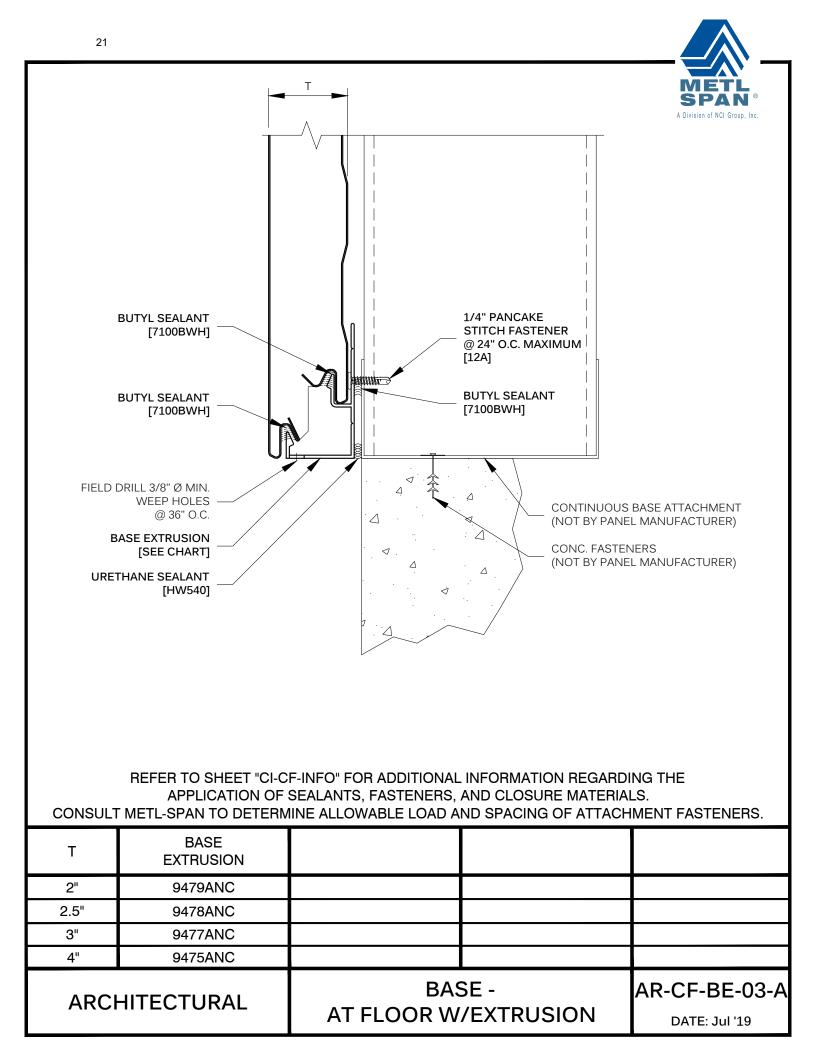


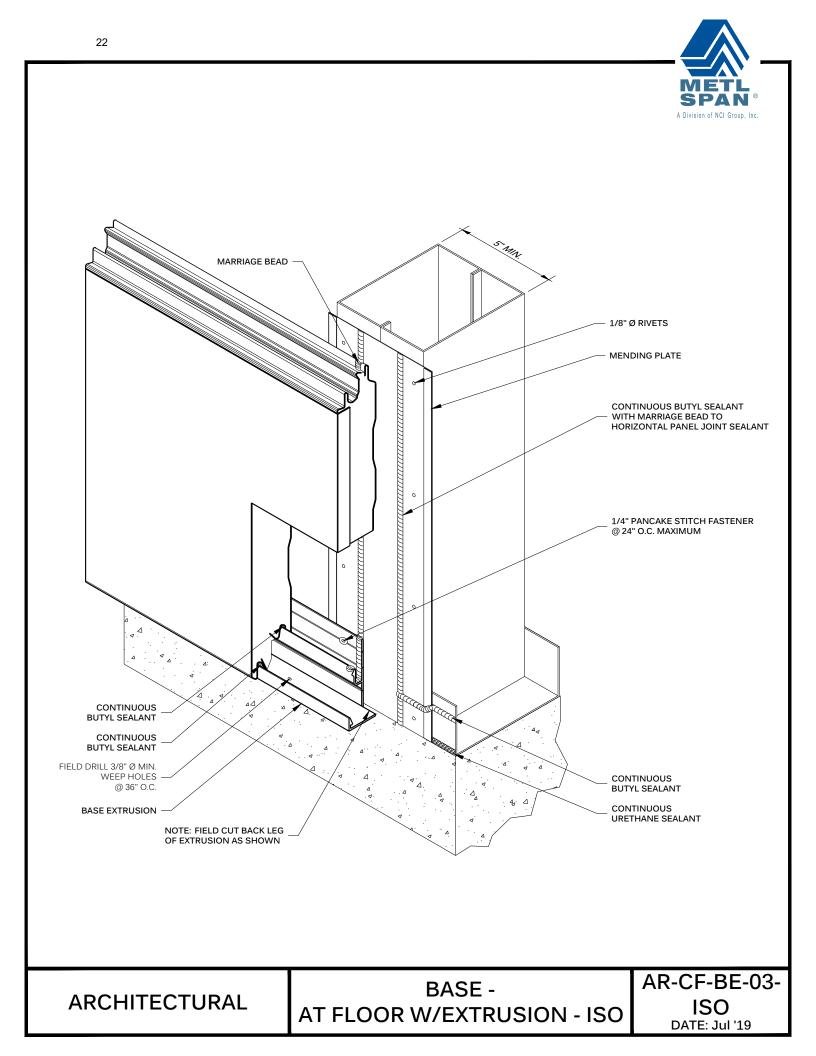


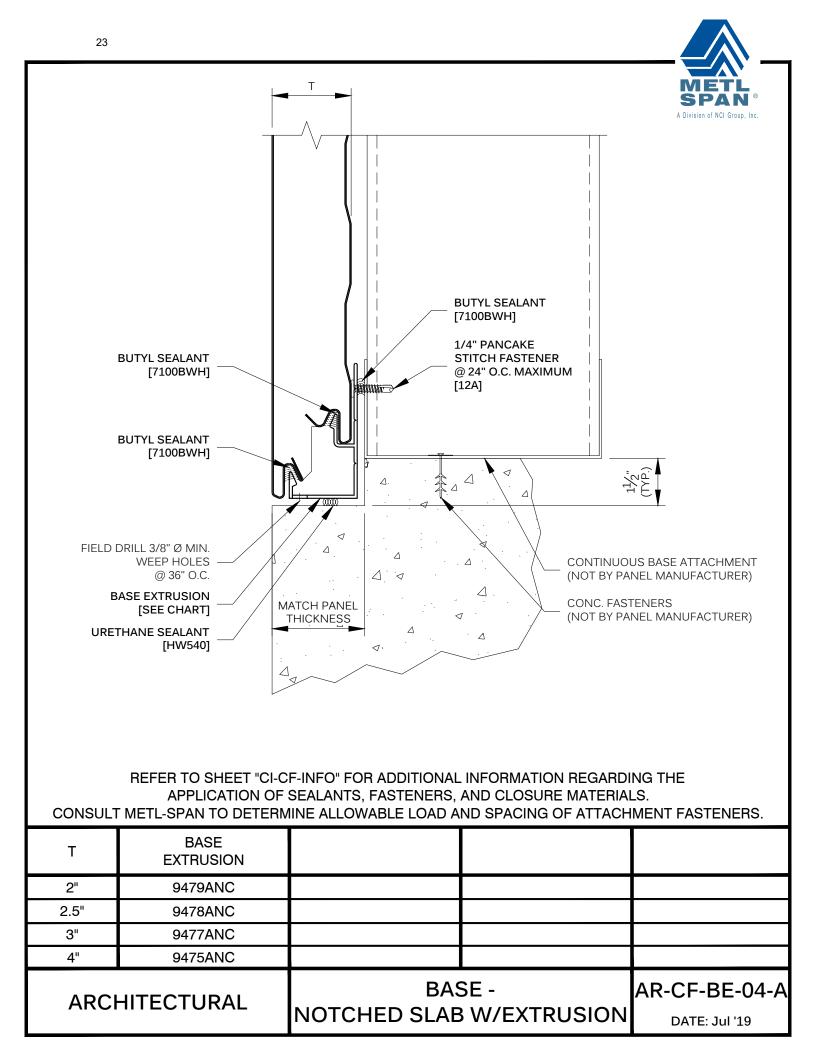


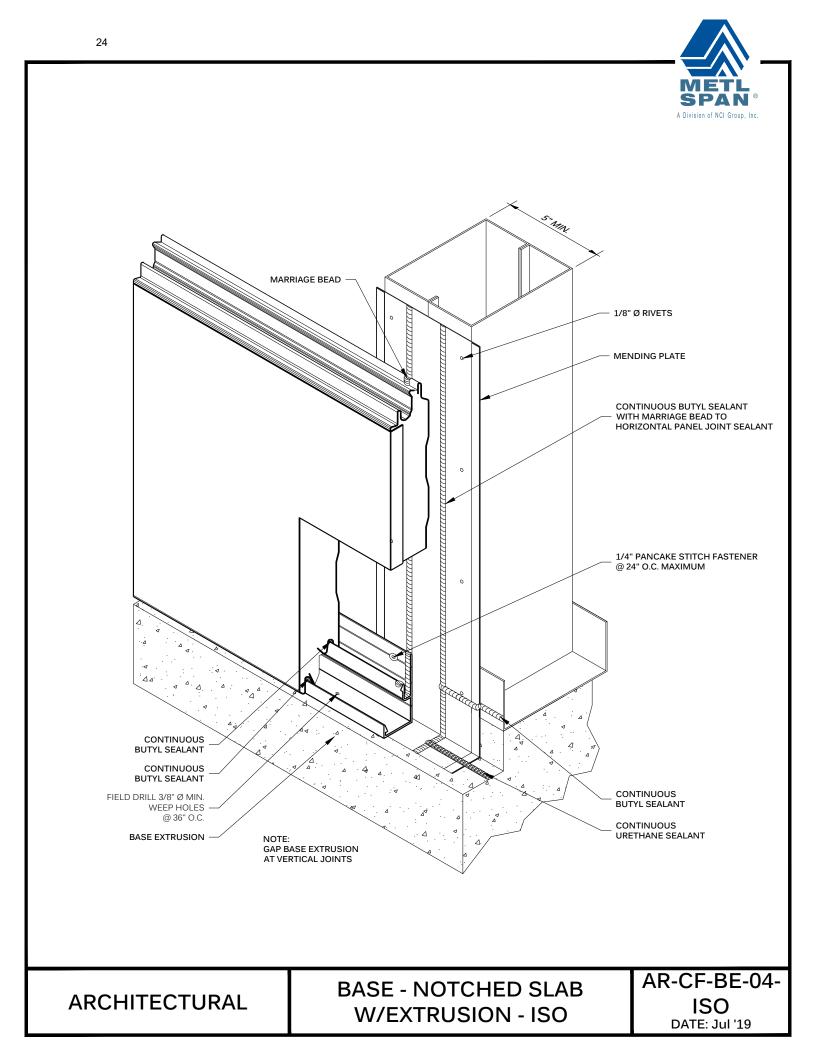


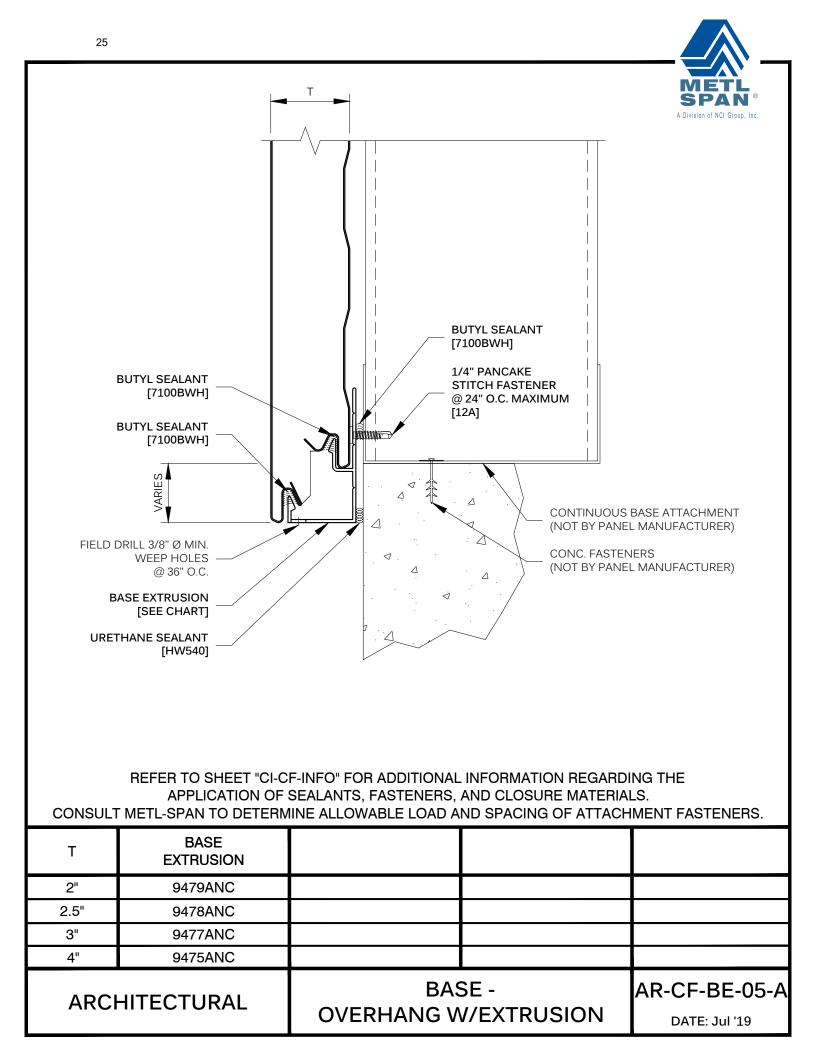


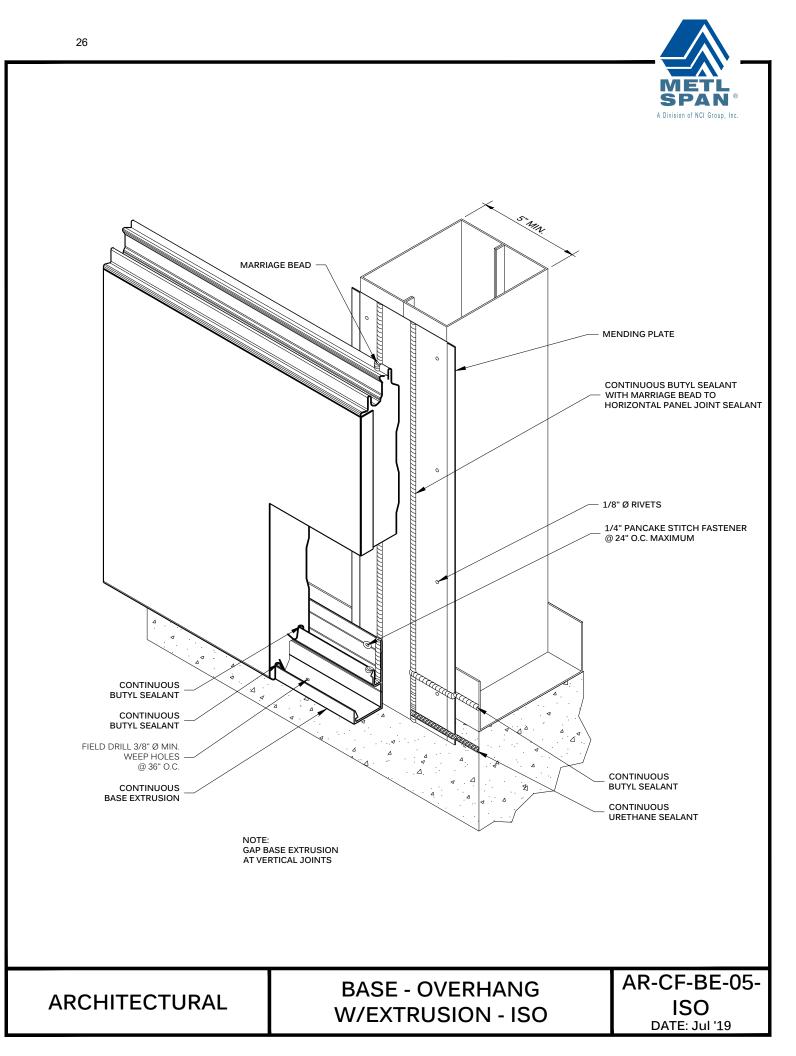


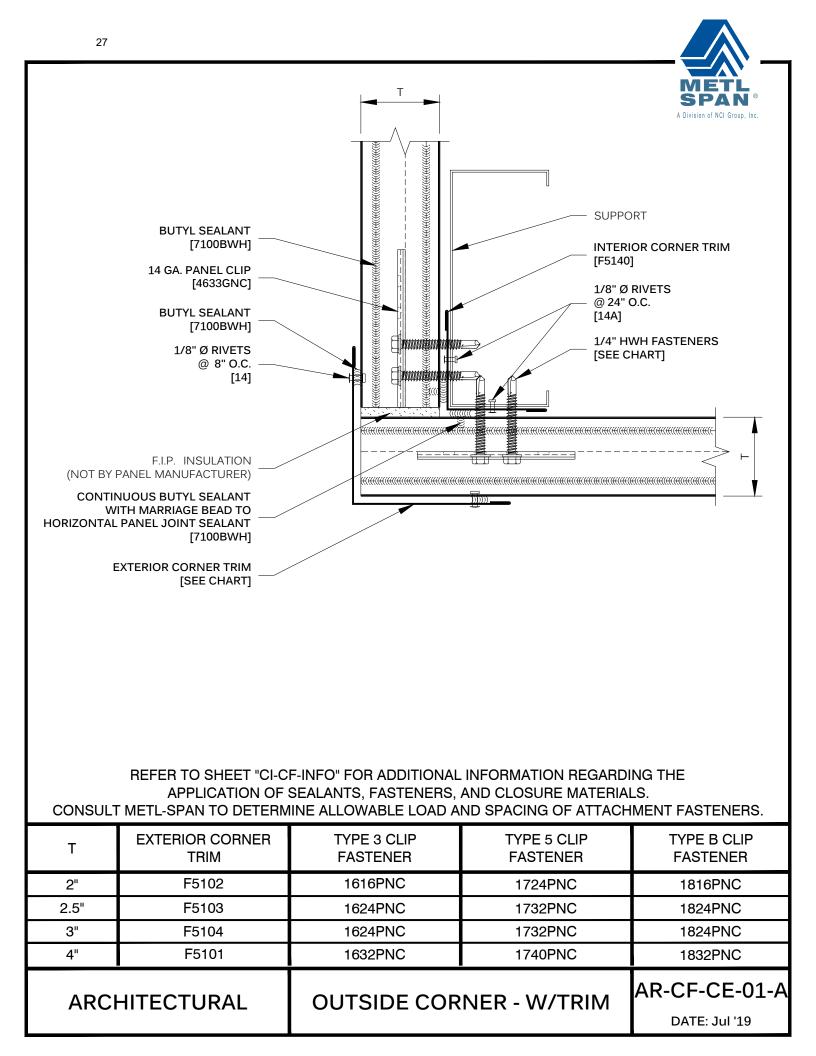


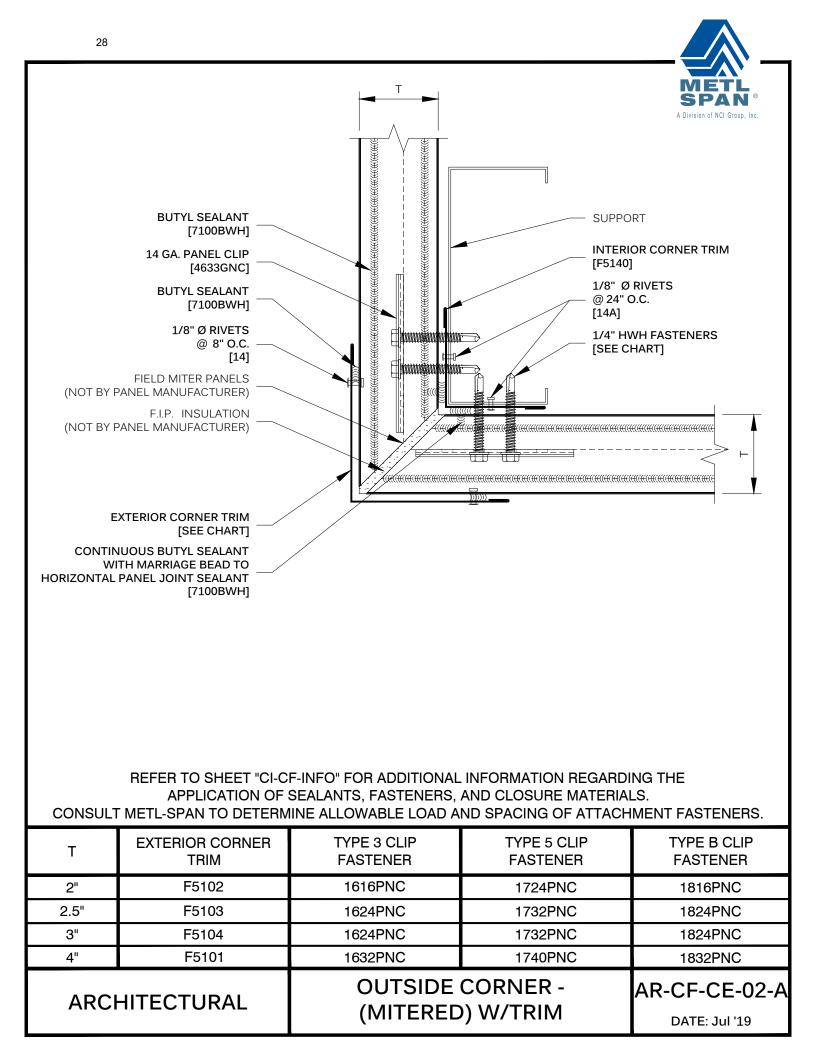


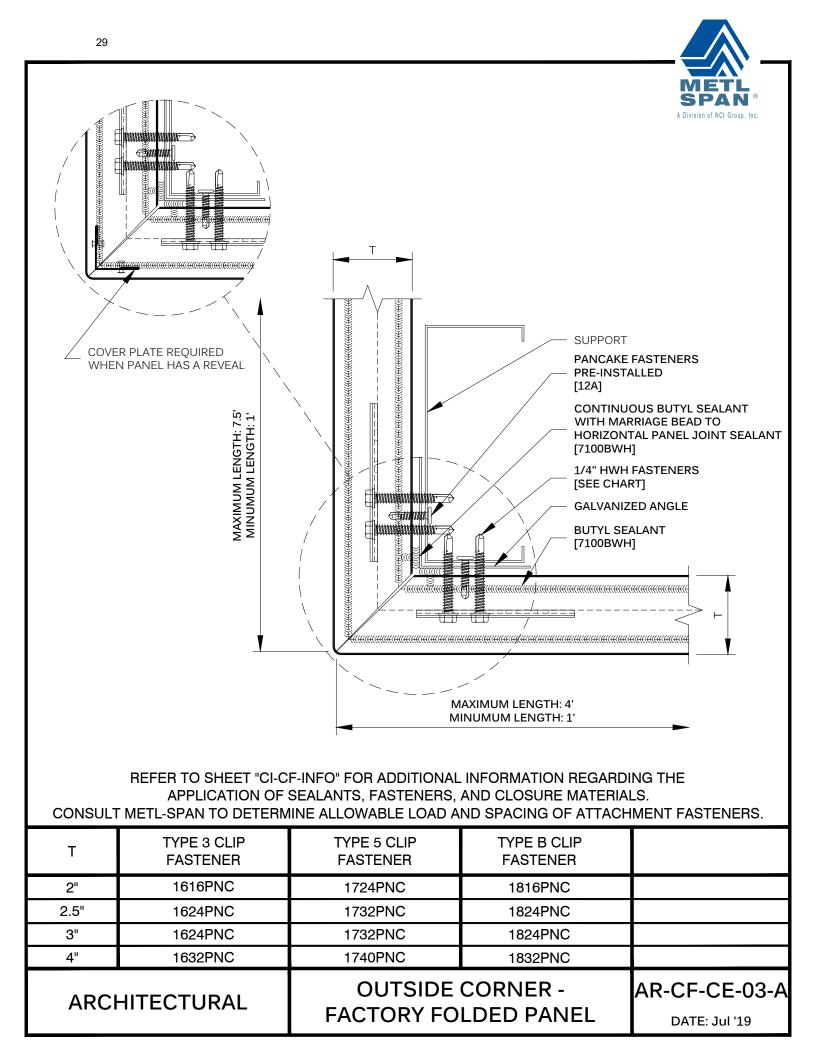




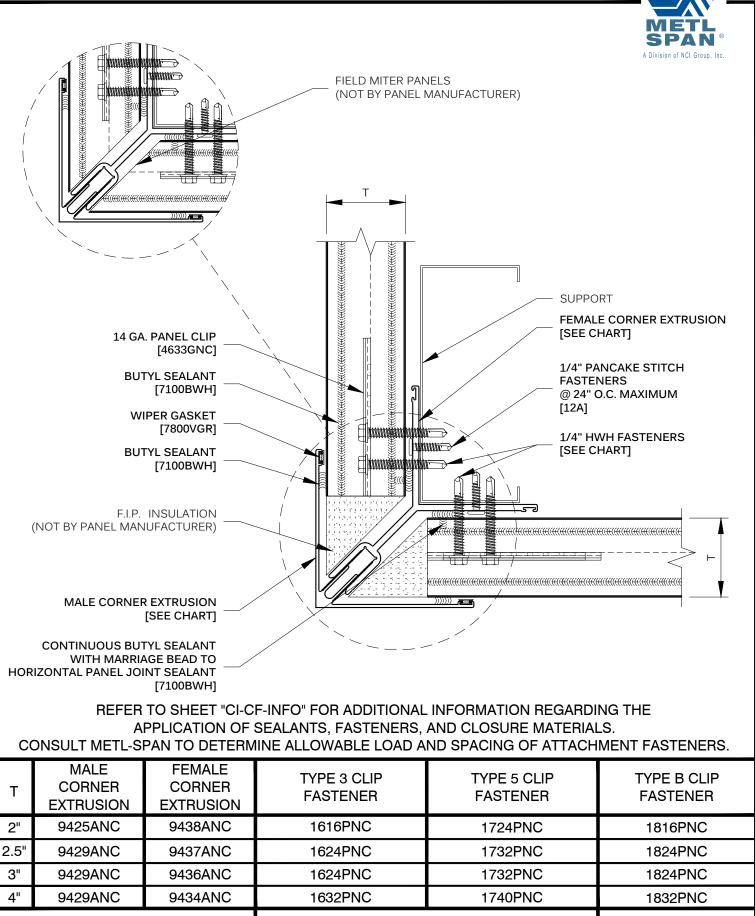








ARCHITECTURAL



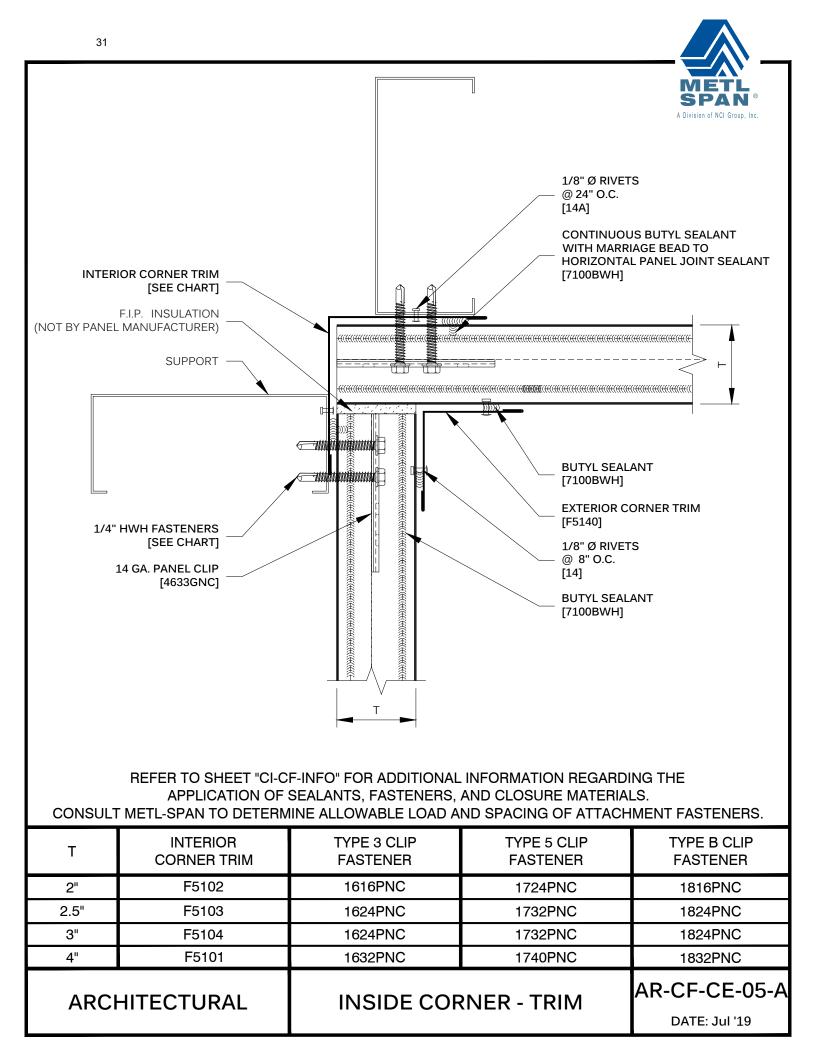
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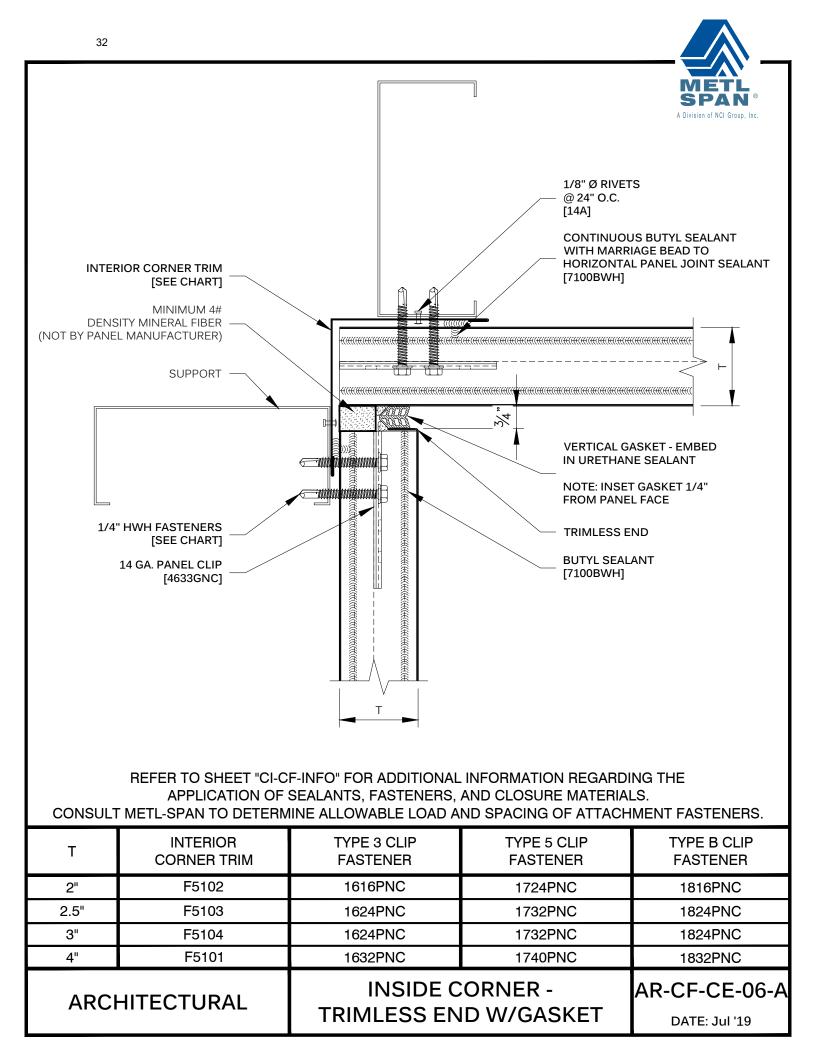
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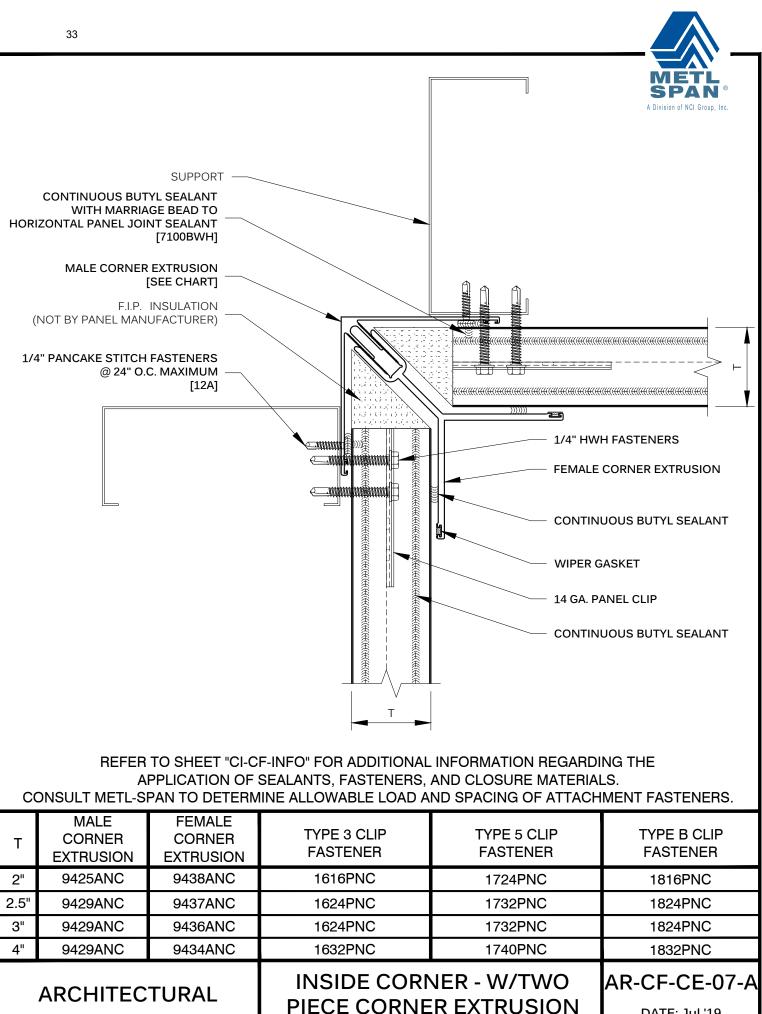
DATE: Jul '19

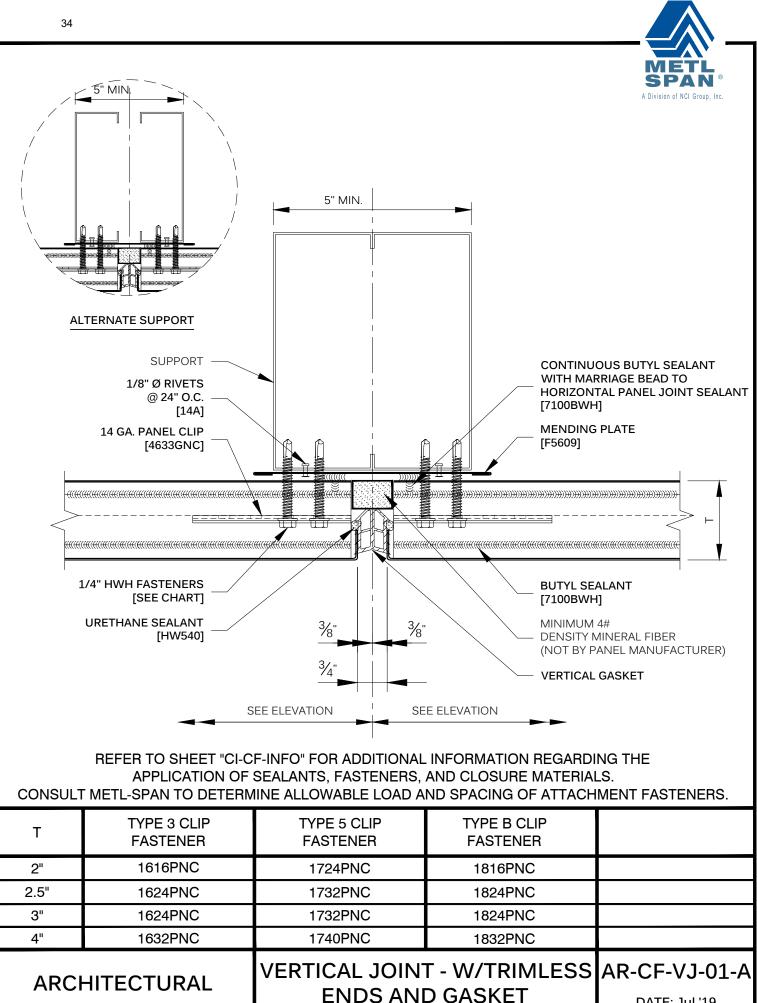
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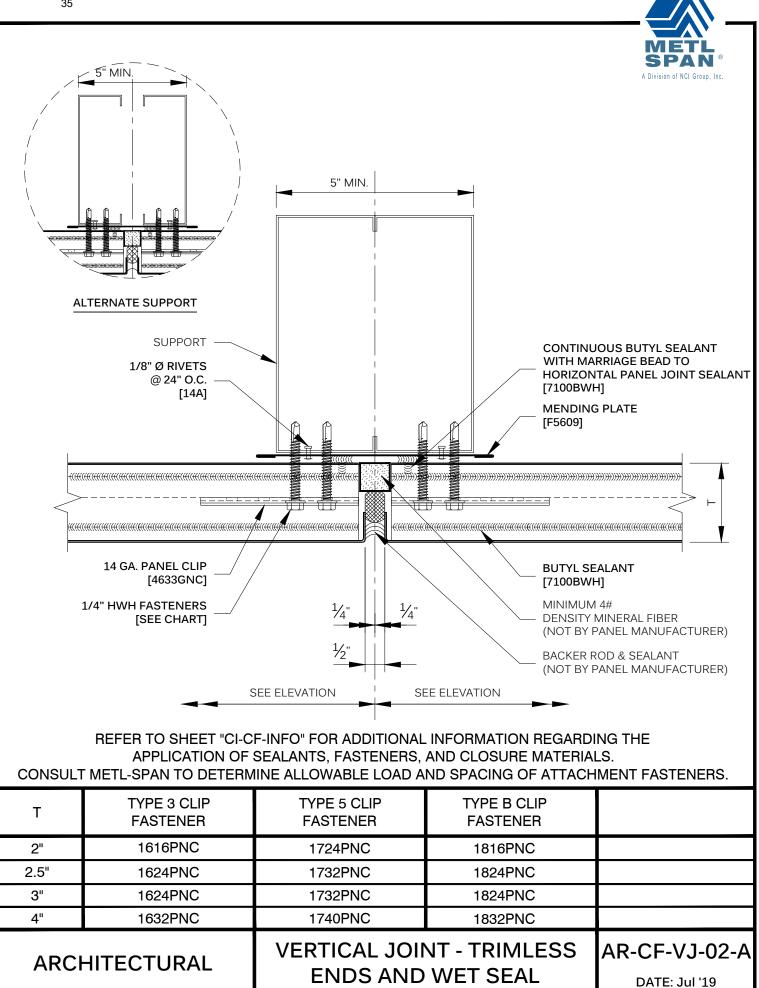


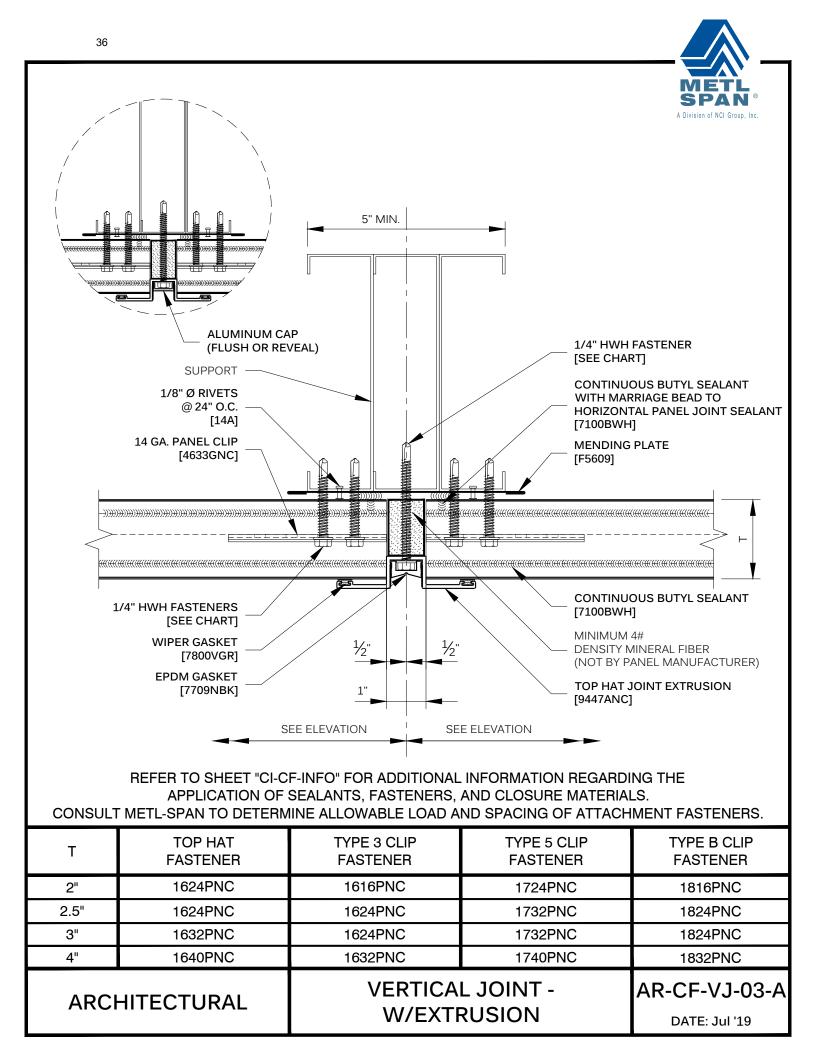


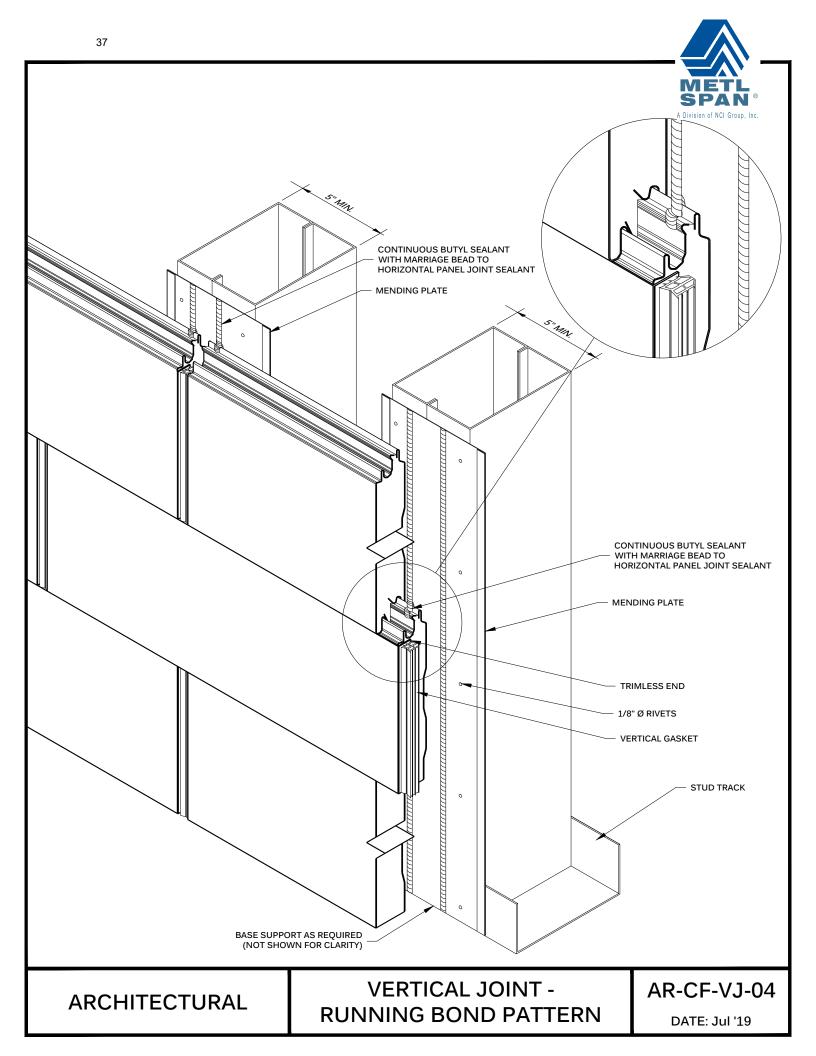




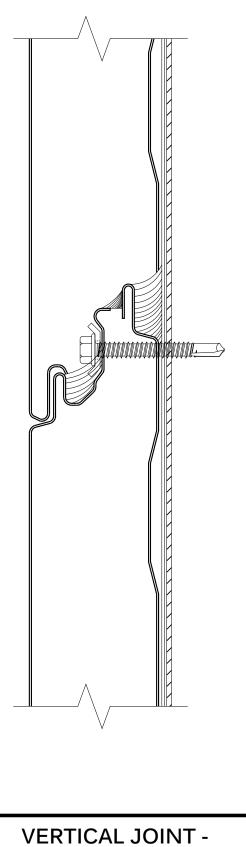










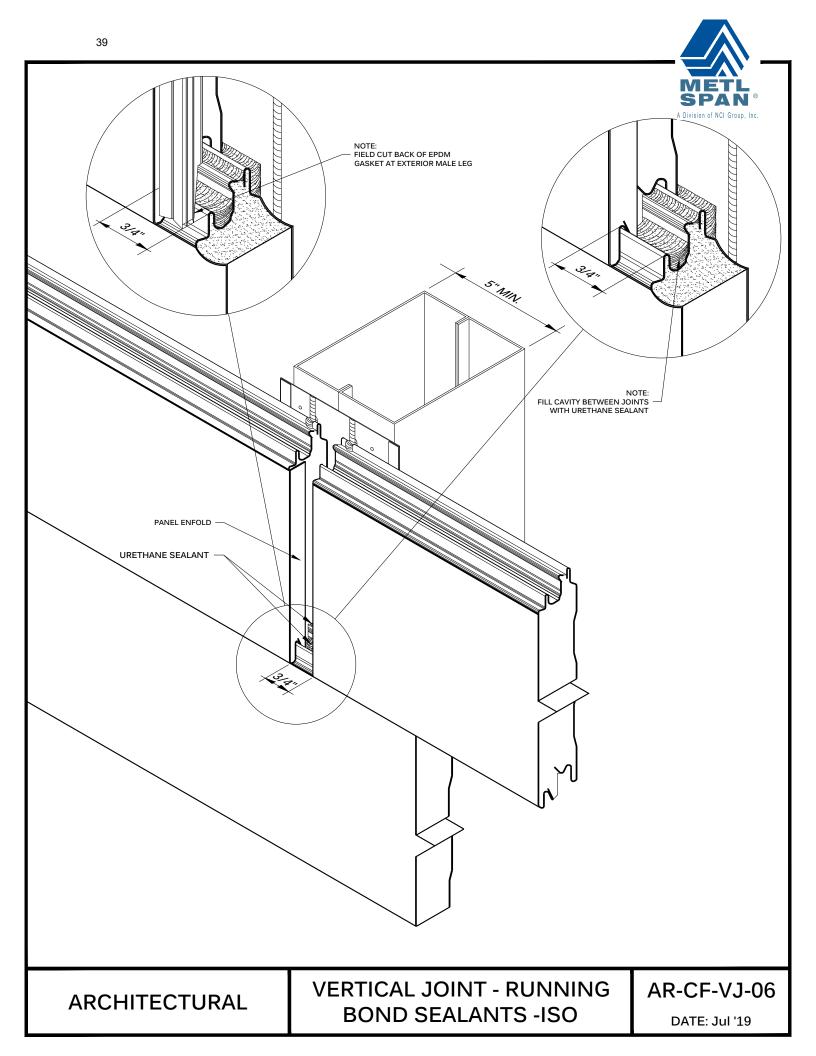


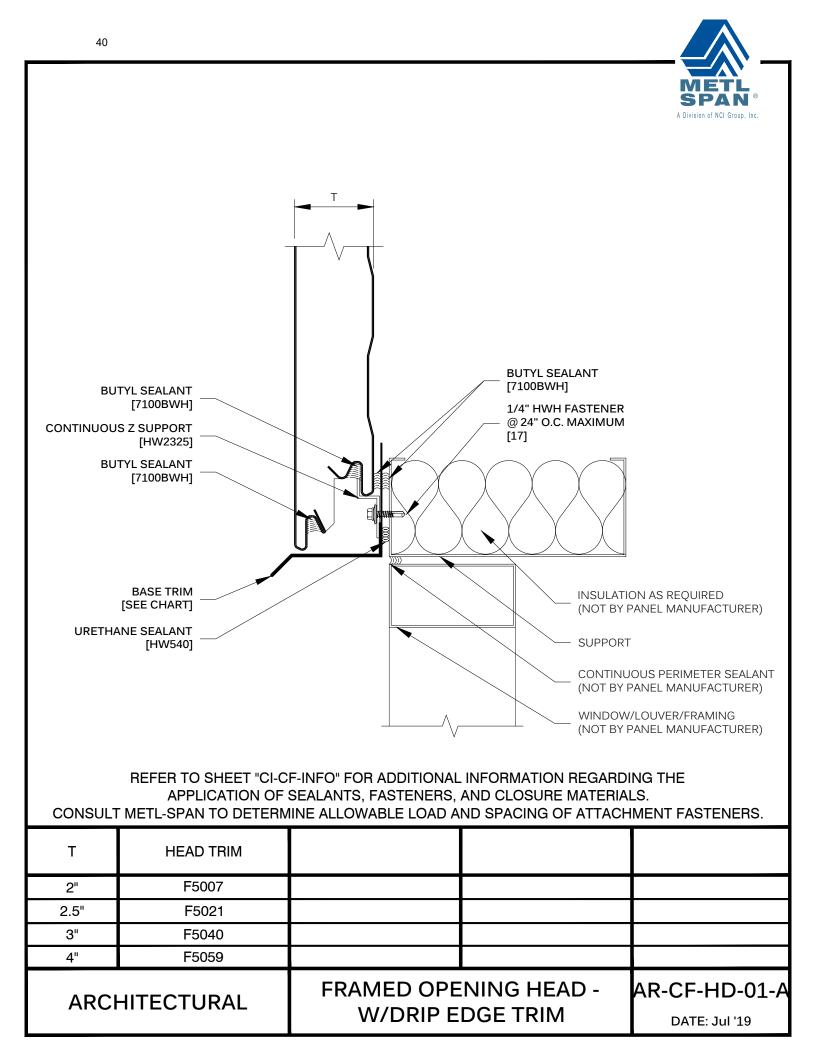
ARCHITECTURAL

RUNNING BOND SEALANTS

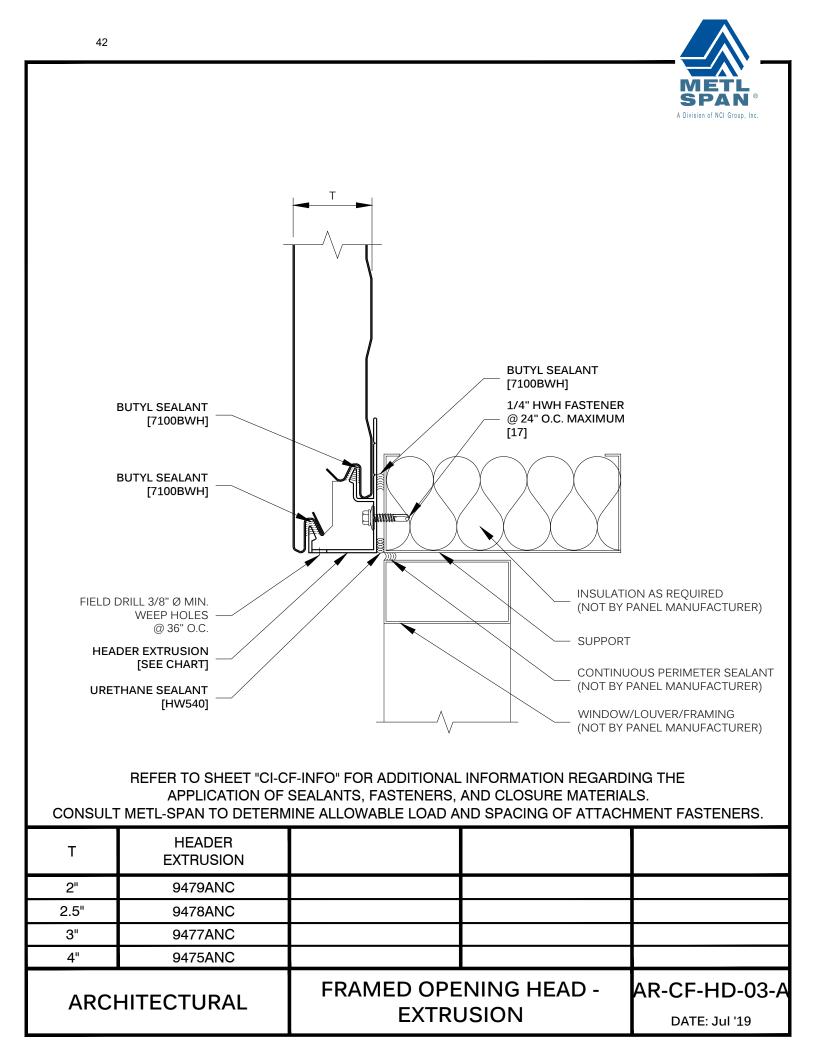
AR-CF-VJ-05

DATE: Jul '19

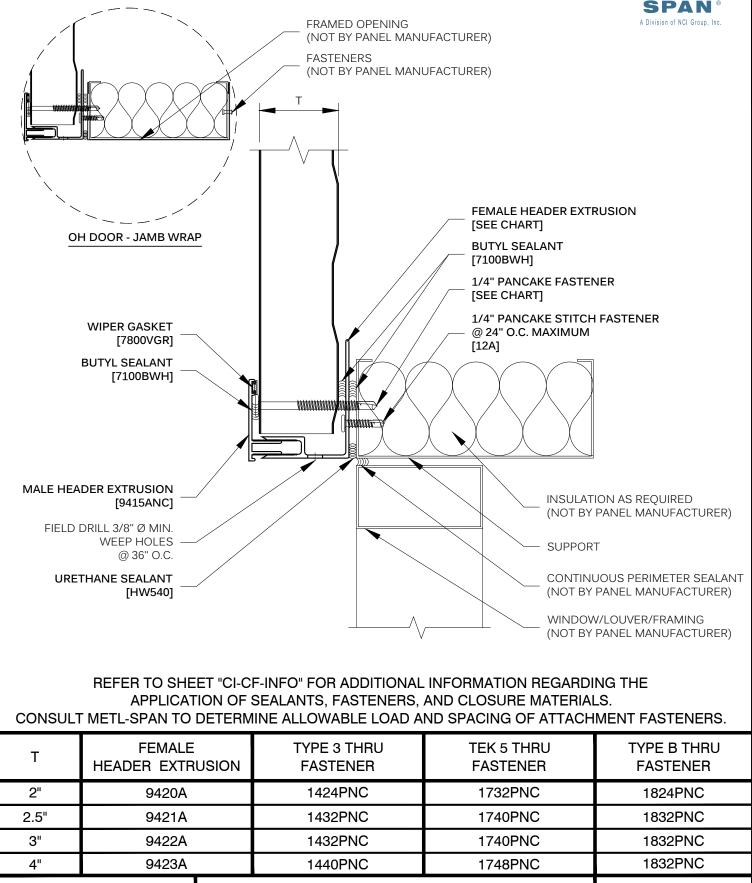




41				
FARED OPENING FASTENERS (NOT BY PANEL MANUFACTURER) FASTENERS (NOT BY PANEL MANUFACTURER) HIGH AND FACTURER) HIGH AND FACTURER HIGH AND FAC				
т	HEAD TRIM	TYPE 3 THRU FASTENER	TEK 5 THRU FASTENER	TYPE B THRU FASTENER
2"	F5007	1424PNC	1732PNC	1824PNC
2.5"	F5021	1432PNC	1740PNC	1832PNC
3"	F5040	1432PNC	1740PNC	1832PNC
4"	F5059	1440PNC	1748PNC	1832PNC
ARCI	HITECTURAL		ING HEAD - OFF RIP EDGE TRIM	AR-CF-HD-02-A DATE: Jul '19







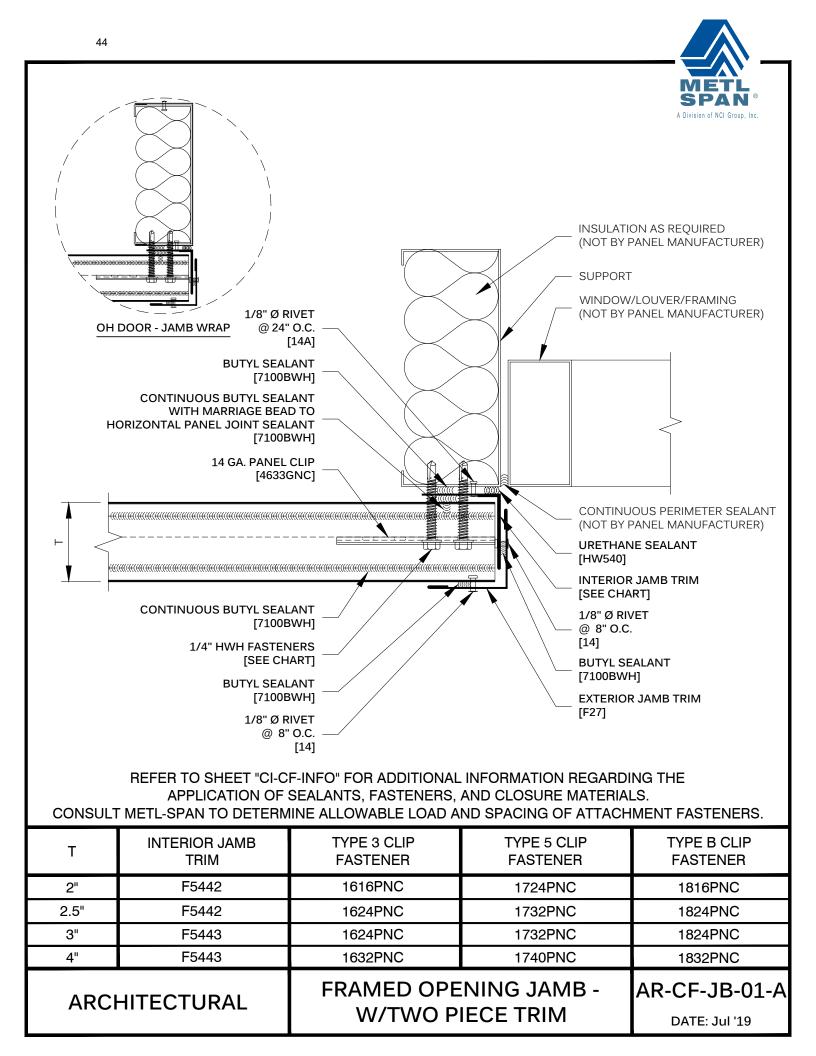
FRAMED OPENING HEAD - OFF

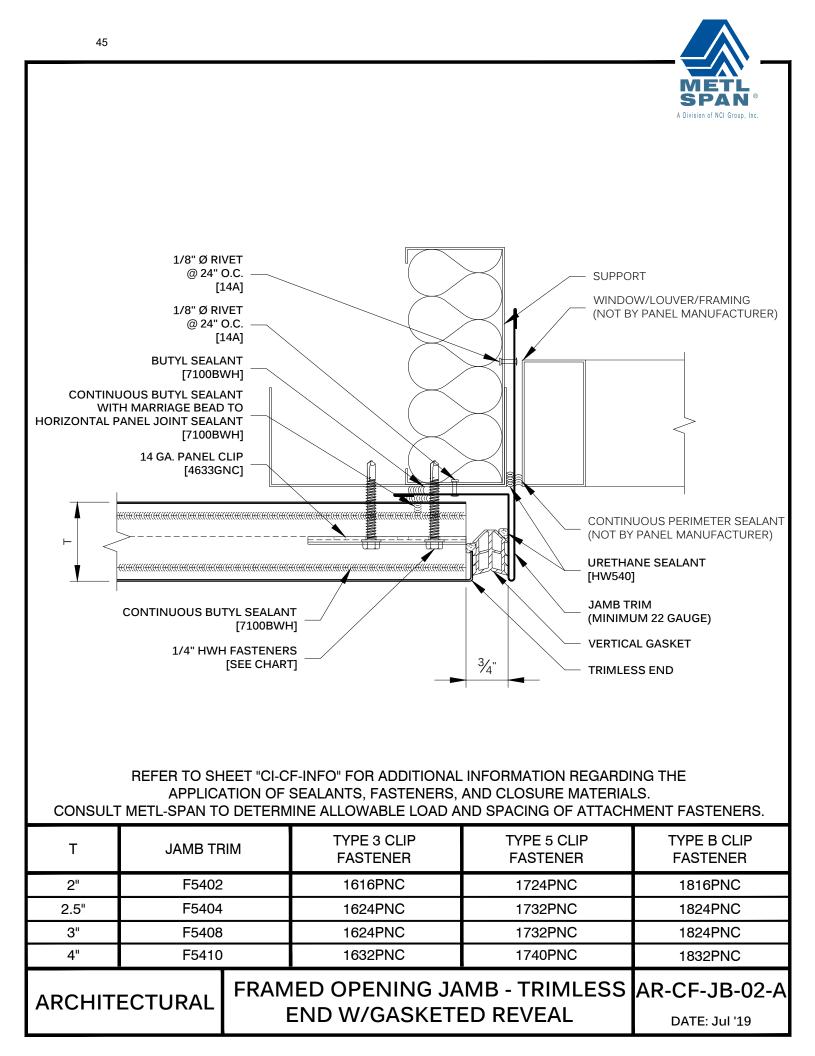
MODULE W/TWO PIECE EXTRUSION

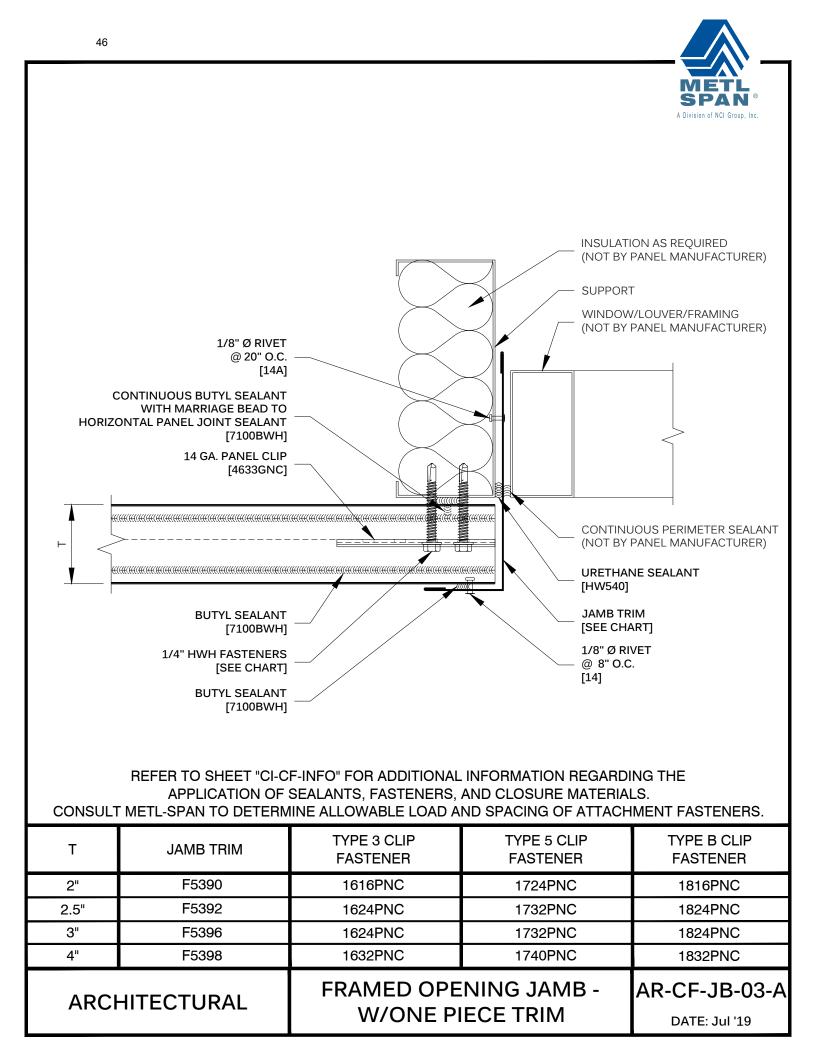
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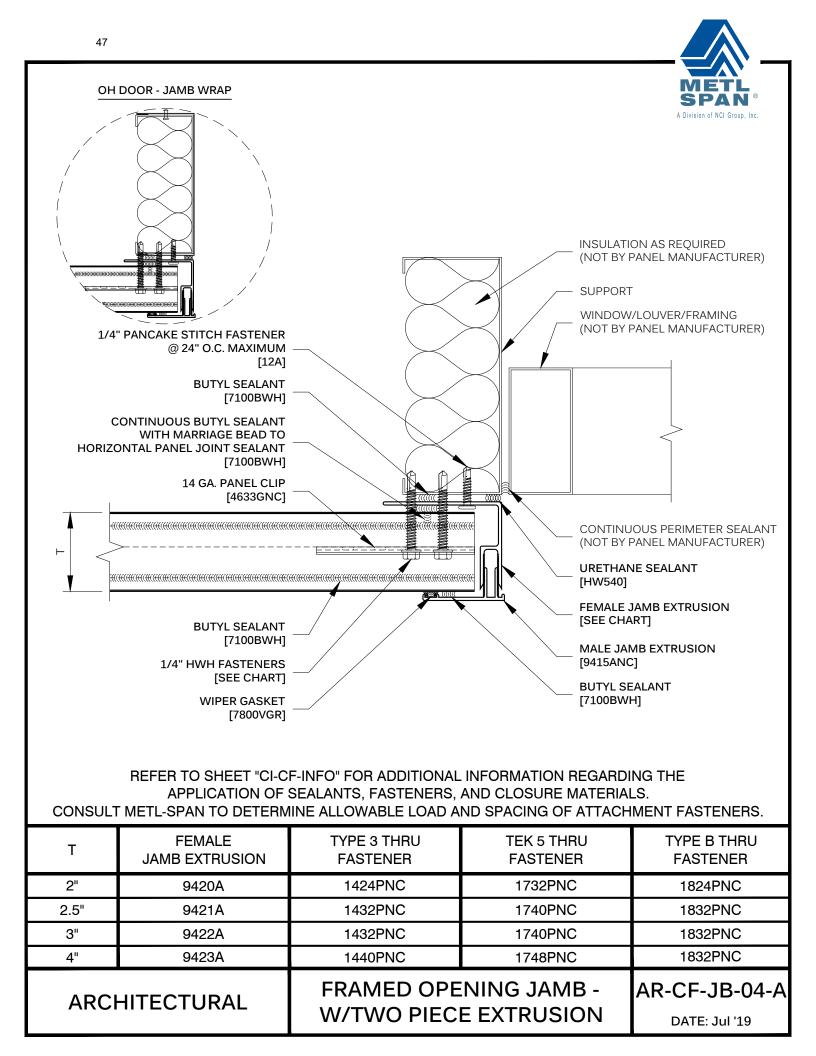
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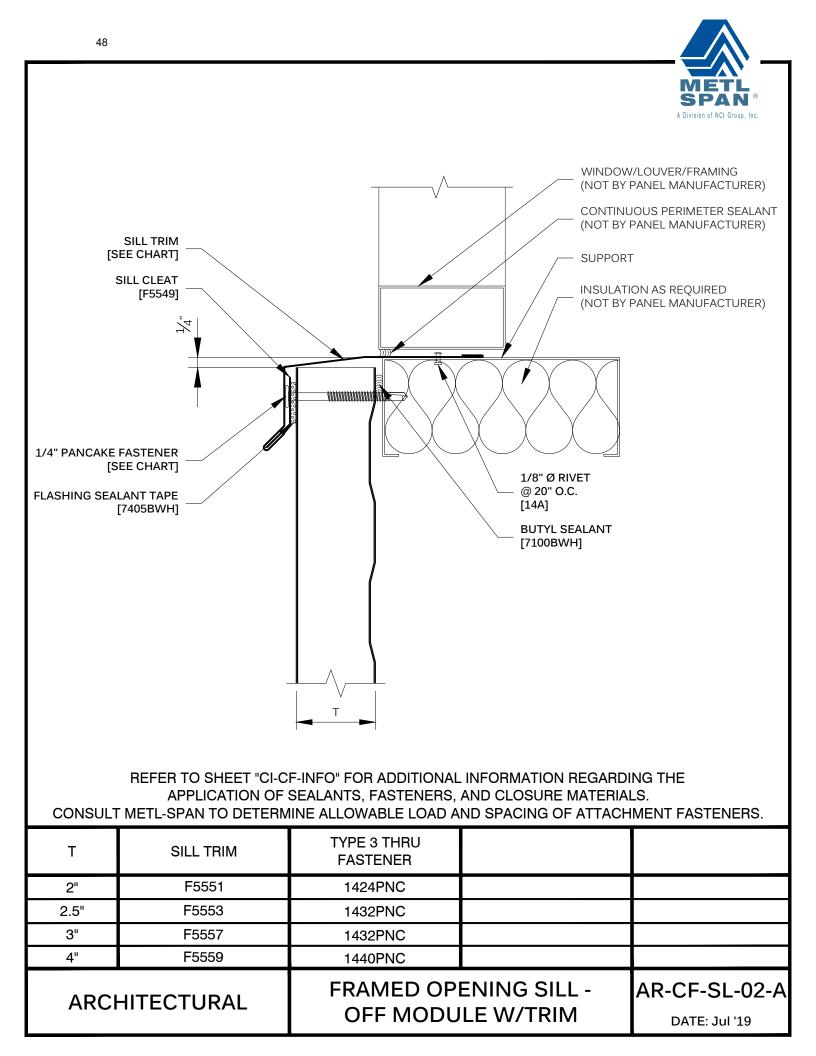
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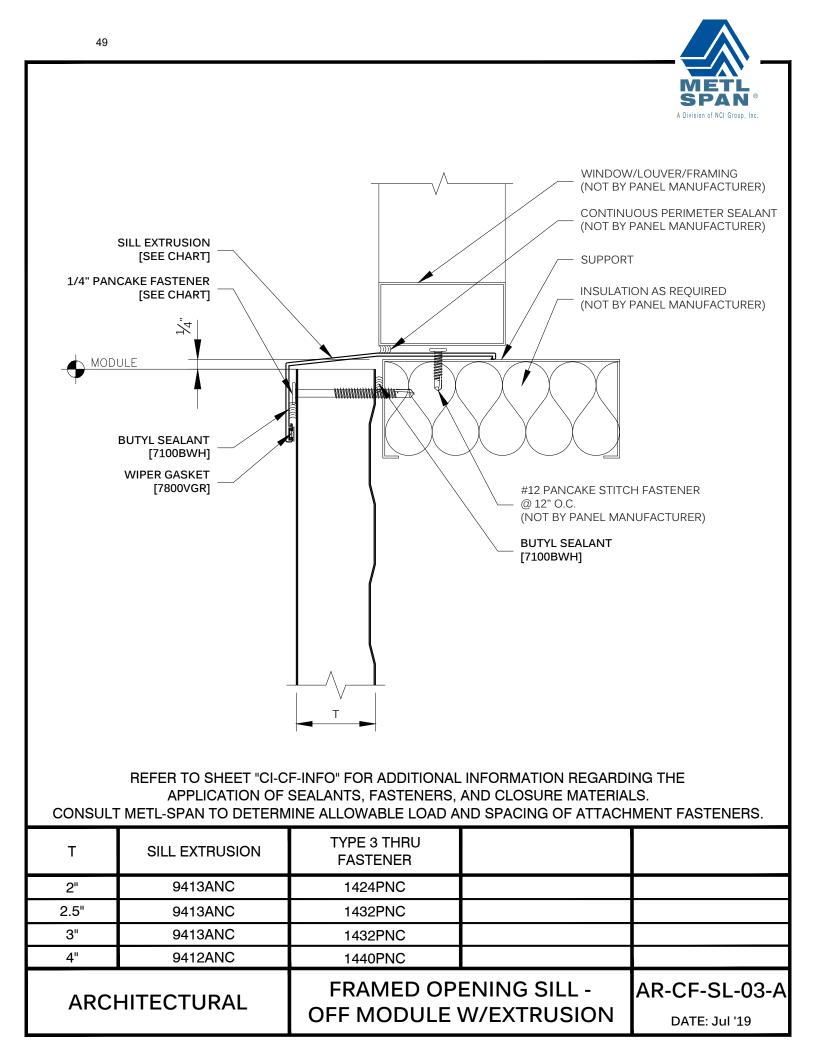


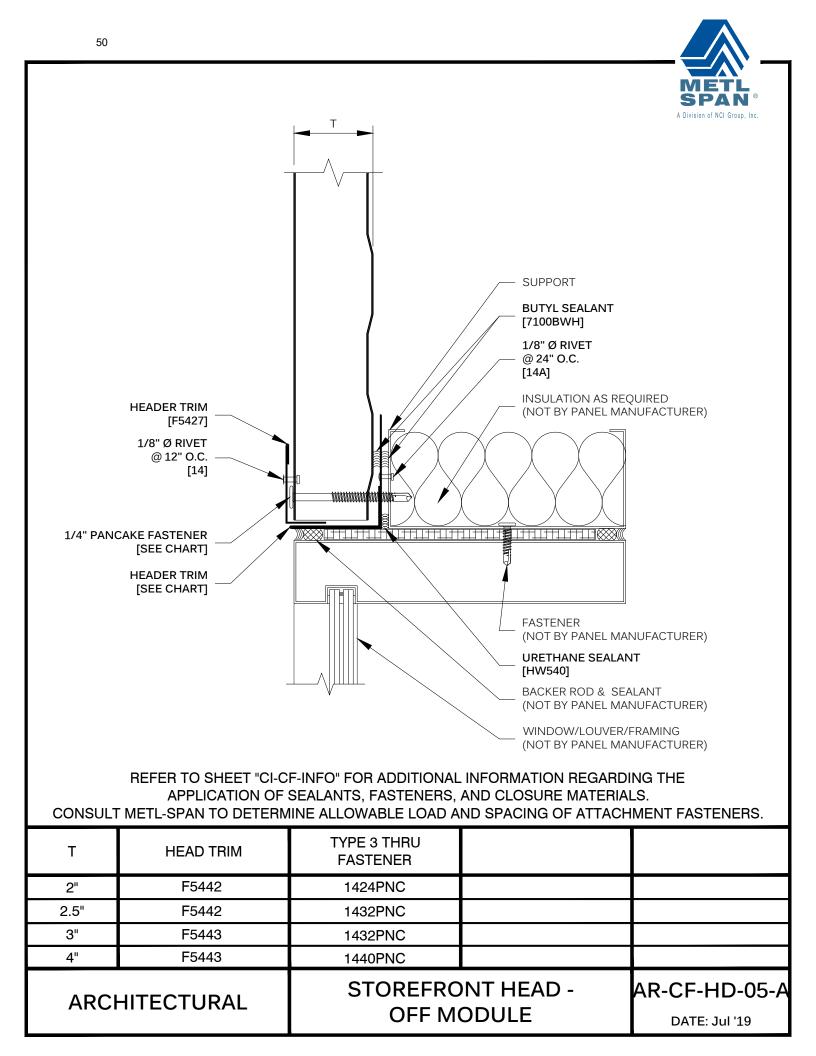




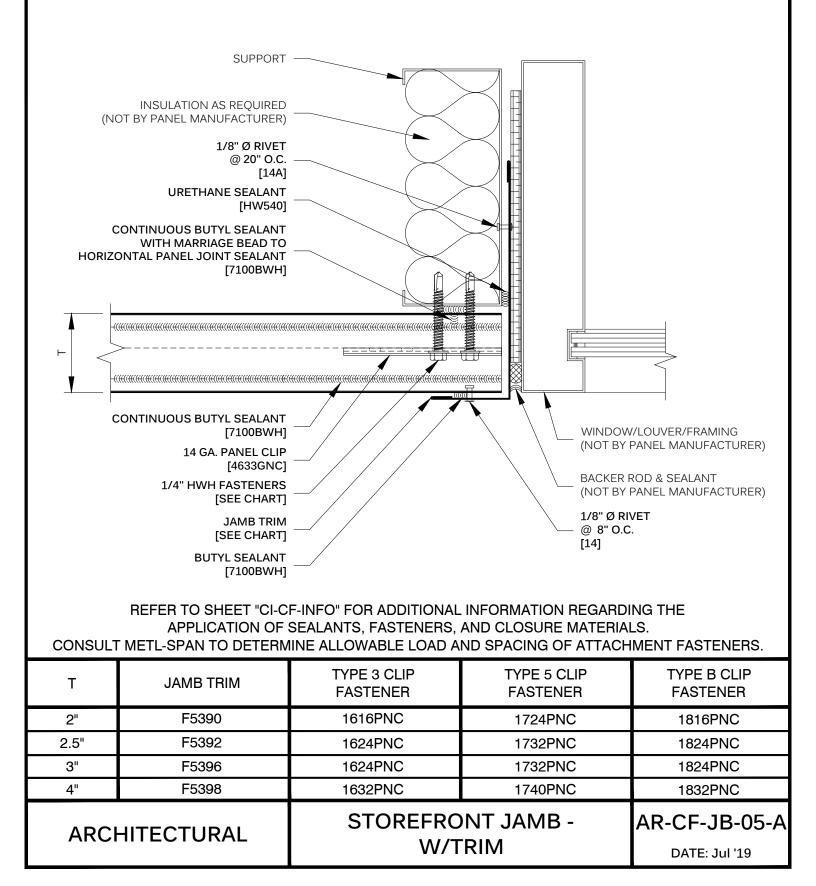


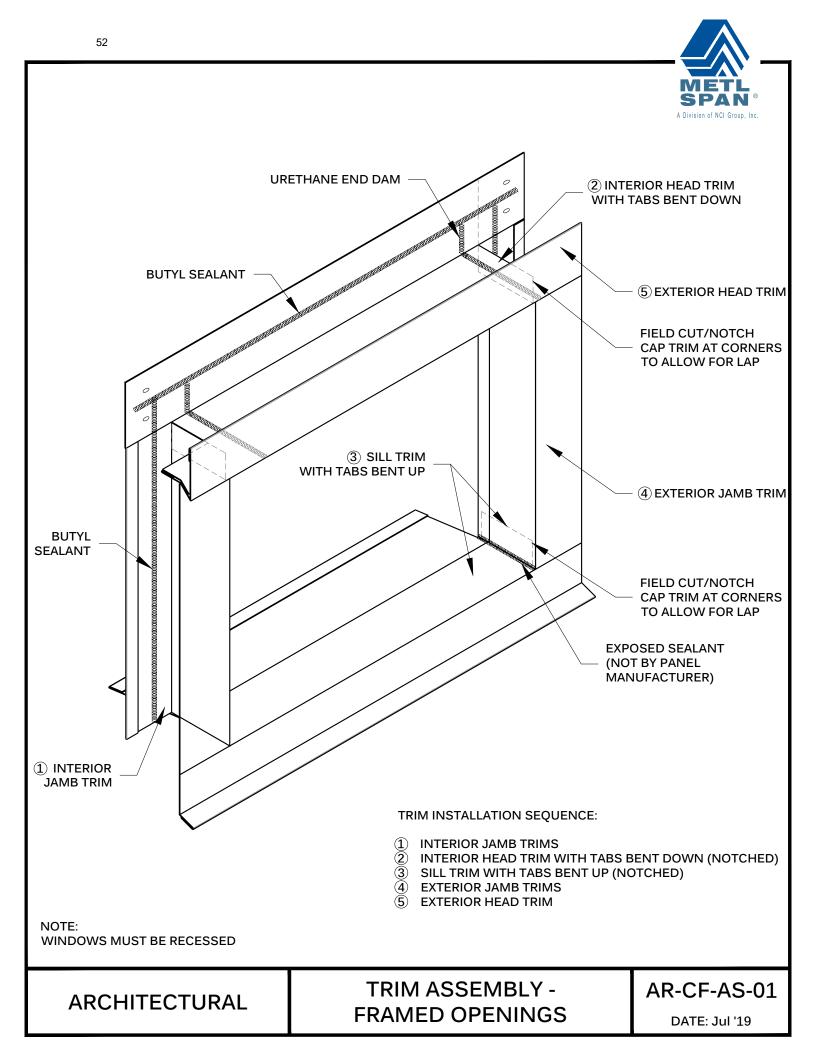


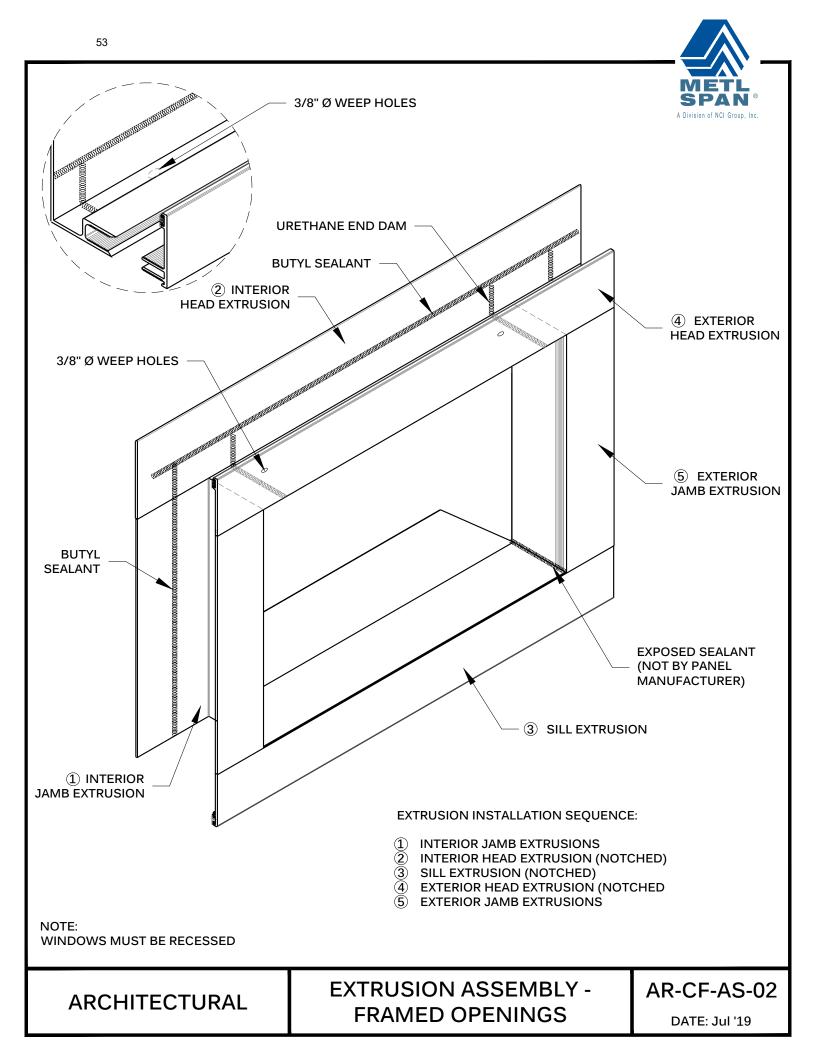


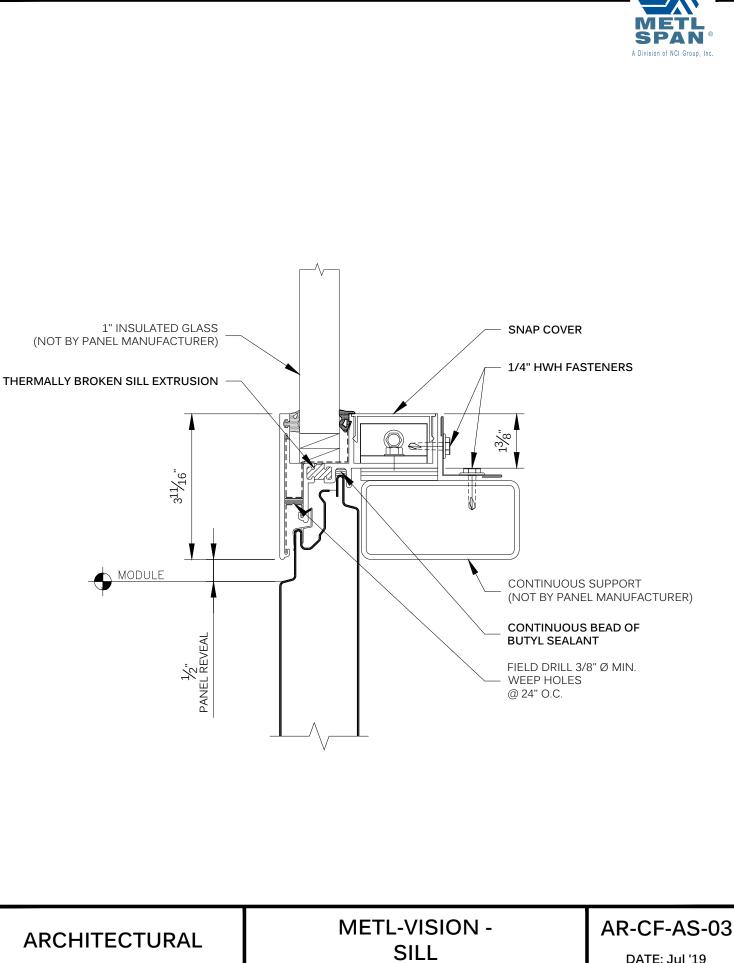












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